DIN EN ISO 22413:2013-10 (E)

Transfer sets for pharmaceutical preparations - Requirements and test methods (ISO 22413:2010)

Contents

Page

Foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Design and designation 5
3.1 Design 5
3.2 Design for a transfer set with housing 8
3.3 Designation 8

4 Material 8

5 Physical requirements 9
5.1 Particulate contamination 9
5.2 Tensile strength 9
5.3 Tightness 9
5.4 Free flow 9
5.5 Piercing device 9
5.6 Penetration force 9
5.7 Fragmentation 10
5.8 Air inlet and air outlet 10
5.9 Protective caps 10
5.10 Transfer sets with a housing 10
5.11 Luer connector 10
5.12 Filter for particles 10

6 Chemical requirements 10

7 Biological requirements 10

8 Testing of physical requirements 10
8.1 Particulate contamination 10
8.2 Tensile strength 11
8.3 Tightness of transfer set 11
8.4 Free flow 11
8.5 Piercing device 11
8.6 Penetration force 11
8.7 Testing on fragmentation 11
8.8 Effectiveness of air inlet and air outlet with air filter 11
8.9 Efficiency of protective caps 11
8.10 Luer connector 11
8.11 Filter for particles 11

9 Testing of chemical requirements 12

10 Testing of biological requirements 12

11 Packaging 12

12 Storage 12

13 Labelling 12
13.1 Unit container 12
13.2 Shelf or multi-unit container 12

Annex A (normative) Testing of fragmentation of transfer sets with plastic piercing devices 13

Annex B (normative) Testing of fragmentation of transfer sets with metal piercing devices 15

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 93/42/EEC on Medical Devices 17

Bibliography 19