ISO 23409:2011-02 (E)

Male condoms - Requirements and test methods for condoms made from synthetic materials

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Quality verification 3

5 Lot size 4

6 Biocompatibility 4

7 Product claims 4

8 Design 4

9 Preclinical evaluation 5

10 Clinical (human use) investigations 6

11 Bursting volume and pressure 6

12 Freedom from holes 7

13 Stability and shelf-life 7

14 Visible defects 8

15 Package integrity for individual container 8

16 Packaging and labelling 8

17 Data sheet and test report 11

Annex A (normative) Sampling plans intended for assessing compliance of a continuing series of lots with sufficient number to allow the switching rules to be applied 12

Annex B (informative) Sampling plans that are intended for assessing the compliance of isolated lots 13

Annex C (normative) Determination of total lubricant for condoms in individual containers 14

Annex D (normative) Determination of length 16

Annex E (normative) Determination of width 18

Annex F (normative) Determination of thickness 19

Annex G (informative) Determination of barrier properties using the bacteriophage method 20

Annex H (normative) Determination of the bursting volume and pressure 24

Annex I (informative) Calibration of air inflation equipment for determination of burst volume and pressure 27

Annex J (normative) Testing for holes 31

Annex K (normative) Determination of shelf-life by real-time stability tests 36

Annex L (informative) Guidance on conducting and analysing ageing studies 38

Annex M (normative) Tests for individual container integrity 40

Annex N (informative) Oven treatment for condoms made from synthetic materials 42

Bibliography 43