

ISO 13408-1:2008-06 (E)

Aseptic processing of health care products - Part 1: General requirements

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Quality system elements	7
4.1	General	7
4.2	Assignment of responsibilities	7
4.3	Calibration	7
5	Aseptic process definition	8
5.1	General	8
5.2	Risk management	8
6	Manufacturing environment	10
6.1	General	10
6.2	Manufacturing environment design	11
6.3	Layout	12
6.4	Material and personnel flow	14
6.5	HVAC system	15
6.6	Cleanroom qualification	17
6.7	Utility services and ancillary equipment	17
6.8	Environmental and personnel monitoring programmes	17
7	Equipment	21
7.1	Qualification	21
7.2	Maintenance of equipment	23
8	Personnel	23
8.1	General	23
8.2	Training for APA qualification	24
8.3	Gowning procedures	25
8.4	General employee health	26
9	Manufacture of the product	27
9.1	Attainment and maintenance of sterility	27
9.2	Duration of the manufacturing process	27
9.3	Aseptic manufacturing procedures	28
9.4	Cleaning and disinfection of facilities	28
9.5	Cleaning, disinfection and sterilization of equipment	30
10	Process simulation	31
10.1	General	31
10.2	Media selection and growth support	32
10.3	Simulation procedures	32
10.4	Incubation and inspection of media filled units	33
10.5	Initial performance qualification	33

10.6	Periodic performance requalification	34
10.7	Repeat of initial performance qualification	35
10.8	Documentation of process simulations	35
10.9	Disposition of filled product	36
11	Test for sterility	37
11.1	General	37
11.2	Investigation of positive units from tests for sterility	37
Annex A (informative) Example of a flow chart		38
Annex B (informative) Typical elements of an aseptic process definition		39
Annex C (informative) Examples of specific risks		40
Annex D (informative) Comparison of classification of cleanrooms		41
Annex E (informative) Specification for water used in the process		42
Annex F (informative) Aseptic processing area		44
Bibliography		45