

ISO 22734:2019-09 (E)

Hydrogen generators using water electrolysis - Industrial, commercial, and residential applications

| Contents | | Page |
|--------------------|---|-------------|
| Foreword | | v |
| Introduction | | vi |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 4 |
| 4 | Requirements | 7 |
| 4.1 | Operating conditions | 7 |
| 4.1.1 | Energy consumption | 7 |
| 4.1.2 | Feed water specifications | 7 |
| 4.1.3 | Ambient environment | 7 |
| 4.1.4 | Purge gas | 7 |
| 4.1.5 | Oxygen venting | 8 |
| 4.1.6 | Hydrogen venting | 8 |
| 4.1.7 | Delivery of hydrogen | 9 |
| 4.1.8 | Delivery of oxygen | 9 |
| 4.2 | Risk management | 9 |
| 4.3 | Mechanical equipment | 9 |
| 4.3.1 | General requirements | 9 |
| 4.3.2 | General materials requirements | 10 |
| 4.3.3 | Enclosure requirements | 11 |
| 4.3.4 | Pressure-bearing components | 13 |
| 4.3.5 | Fans and ventilators | 16 |
| 4.3.6 | Pumps | 16 |
| 4.3.7 | Heat transfer system | 17 |
| 4.3.8 | Connection to potable water | 17 |
| 4.3.9 | Environmental tolerance | 17 |
| 4.3.10 | Equipment temperature limits and resistance to heat | 17 |
| 4.3.11 | Spillage, overflow, and drain | 17 |
| 4.4 | Electrical equipment, wiring and ventilation | 18 |
| 4.4.1 | Fire and explosion hazard protection requirements | 18 |
| 4.4.2 | Electrical equipment | 20 |
| 4.5 | Control systems | 21 |
| 4.5.1 | General | 21 |
| 4.5.2 | Safety control circuit | 23 |
| 4.5.3 | Control function in the event of failure | 23 |
| 4.5.4 | Programmable electronic equipment | 23 |
| 4.5.5 | Start | 23 |
| 4.5.6 | Emergency-stop | 24 |
| 4.5.7 | Stop | 24 |
| 4.5.8 | Self-correctable conditions | 24 |
| 4.5.9 | Interconnected installations | 25 |
| 4.5.10 | Safety components | 25 |
| 4.5.11 | Remote control systems | 25 |
| 4.5.12 | Alarms | 25 |
| 4.5.13 | Purge gas quantity | 25 |
| 4.5.14 | Reset | 25 |

| | | |
|--------|---|----|
| 4.5.15 | Suspension of safeguards | 26 |
| 4.6 | Ion transport medium | 26 |
| 4.6.1 | Electrolyte | 26 |
| 4.6.2 | Membrane | 26 |
| 4.7 | Protection of service personnel | 27 |
| 5 | Test methods | 27 |
| 5.1 | General | 27 |
| 5.2 | Type (qualification) tests | 27 |
| 5.2.1 | General requirements | 27 |
| 5.2.2 | Basic test arrangements | 27 |
| 5.2.3 | Reference test conditions | 27 |
| 5.2.4 | Electrical tests | 29 |
| 5.2.5 | Pressure test | 31 |
| 5.2.6 | Leakage test | 32 |
| 5.2.7 | Dilution tests | 33 |
| 5.2.8 | Protection against the spread of fire tests | 34 |
| 5.2.9 | Temperature tests | 34 |
| 5.2.10 | Environmental test | 34 |
| 5.2.11 | Performance tests | 35 |
| 5.2.12 | Spillage, overflow, and drain test | 35 |
| 5.2.13 | Mechanical strength | 35 |
| 5.2.14 | Stability test | 35 |
| 5.2.15 | Vent tests | 35 |
| 5.2.16 | Sound level test | 37 |
| 5.3 | Routine tests | 38 |
| 5.3.1 | General requirements | 38 |
| 5.3.2 | Continuity of the protective bonding circuit test | 38 |
| 5.3.3 | Voltage test | 38 |
| 5.3.4 | Functional tests | 38 |
| 5.3.5 | Leakage test | 38 |
| 6 | Marking and labelling | 38 |
| 6.1 | General requirements | 38 |
| 6.2 | Hydrogen generator marking | 39 |
| 6.3 | Marking of components | 39 |
| 6.4 | Warning signs | 39 |
| 7 | Documentation accompanying the hydrogen generator | 40 |
| 7.1 | General | 40 |
| 7.2 | Hydrogen generator ratings | 40 |
| 7.3 | Hydrogen generator installation | 41 |
| 7.3.1 | General | 41 |
| 7.3.2 | Specific requirements for permanently connected hydrogen generators | 41 |
| 7.3.3 | Specific requirements for indoor installations | 41 |
| 7.3.4 | Specific requirements for built-in hydrogen generator appliances | 42 |
| 7.3.5 | Lifting | 42 |
| 7.4 | Hydrogen generator operation | 42 |
| 7.5 | Hydrogen generator maintenance | 43 |
| | Annex A (informative) Hydrogen-assisted corrosion | 44 |
| | Annex B (informative) Flammability limits of hydrogen | 45 |
| | Bibliography | 46 |