

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Service conditions
4.1	General
4.1.1	Standard service conditions
4.1.2	Category
4.1.3	Service life
4.1.4	Periodic in-service inspections
4.2	Pressures
4.2.1	Nominal working pressures
4.2.2	Maximum pressures
4.3	Maximum number of filling cycles
4.4	Temperature range
4.4.1	Settled gas temperatures
4.4.2	Container temperatures
4.4.3	Transient gas temperatures
4.4.4	Test temperatures
4.5	Gas composition
4.6	External surfaces
4.7	Installation requirements
5	Compliance
6	Material qualification tests and requirements
6.1	General
6.2	Material requirements
6.3	Metal containers and metal liners
6.3.1	Material properties
6.3.2	Impact test for steel
6.3.3	Tensile tests for metals
6.3.4	Sustained load cracking (SLC) test for aluminum alloys
6.3.5	Corrosion tests for aluminum alloys
6.4	Ultraviolet resistance of external coatings
6.5	Fibers
6.6	Resins
6.7	Nonmetallic liners (Type 4)
6.8	Bosses for Type 4 containers
7	Wall thickness
7.1	Type 1 containers
7.2	Liners for Type 2, Type 3, and Type 4 containers
7.3	Composite reinforcement for Type 2, Type 3, and Type 4 containers
7.3.1	Stress analysis
7.3.2	Stress ratios
7.3.3	Modified stress ratio test
7.3.4	Hybrid designs

- 7.4 External loads on containers
- 8 Threaded openings
- 9 Manufacture
 - 9.1 General
 - 9.2 Metal containers and metal liners
 - 9.3 Nonmetallic liners
 - 9.4 Composite containers with metallic liners
 - 9.5 Composite containers with nonmetallic liners
 - 9.6 Brazing
 - 9.7 Welding
 - 9.8 End closing by forming
 - 9.9 Mounting and protection
 - 9.10 Batch definitions
 - 9.11 Design qualification tests
- 10 Production tests and examinations
 - 10.1 General
 - 10.2 Hydrostatic test
 - 10.3 Leak test
- 11 Batch tests
 - 11.1 General
 - 11.2 Batch material tests
 - 11.3 Coated containers
 - 11.4 Burst test
 - 11.4.1 Batch burst test
 - 11.4.2 Periodic burst test
 - 11.5 Cycle test
 - 11.5.1 Batch cycle test
 - 11.5.2 Periodic pressure cycling test
- 12 Rejected containers and liners
 - 12.1 Physical test
 - 12.2 Leak test
 - 12.3 Hydrostatic test
 - 12.4 Cycle test
 - 12.5 Burst test
- 13 Pressure relief devices
- 14 Records of manufacture
- 15 Marking and dispatch
 - 15.1 Markings
 - 15.1.1 General
 - 15.1.2 Marking information
 - 15.2 Dispatch inspection
- 16 Quality assurance
- 17 Design qualification tests
 - 17.1 General
 - 17.2 Test requirements
 - 17.3 Category A, B and C: design qualification tests
 - 17.3.1 Test requirements
 - 17.3.2 Ambient cycling test
 - 17.3.2.1 Sampling
 - 17.3.2.2 Procedure
 - 17.3.2.3 Acceptable results
 - 17.3.3 Environmental test
 - 17.3.3.1 Sampling
 - 17.3.3.2 Procedure

- 17.3.3.2.1 General
- 17.3.3.2.2 Pendulum impact preconditioning
- 17.3.3.2.3 Environmental fluids for exposure
- 17.3.3.2.4 Pressure cycle and pressure hold
- 17.3.3.2.5 Acceptable results
- 17.3.4 Extreme temperature cycling test
 - 17.3.4.1 Sampling
 - 17.3.4.2 Procedure
 - 17.3.4.3 Acceptable results
- 17.3.5 Hydrostatic burst test
 - 17.3.5.1 Sampling
 - 17.3.5.2 Procedure
 - 17.3.5.3 Acceptable results
- 17.3.6 Flaw tolerance test
 - 17.3.6.1 Sampling
 - 17.3.6.2 Procedure
 - 17.3.6.3 Acceptable results
- 17.3.7 Drop test
 - 17.3.7.1 Sampling
 - 17.3.7.2 Procedure
 - 17.3.7.3 Acceptable results
- 17.3.8 Fire test
 - 17.3.8.1 Sampling
 - 17.3.8.2 Procedure
 - 17.3.8.2.1 General
 - 17.3.8.2.2 Container set-up
 - 17.3.8.2.3 Fire source
 - 17.3.8.2.4 Test requirements
 - 17.3.8.3 Acceptable results
- 17.3.9 Accelerated stress rupture test
 - 17.3.9.1 Sampling
 - 17.3.9.2 Procedure
 - 17.3.9.3 Acceptable results
- 17.3.10 High strain rate impact test
 - 17.3.10.1 Sampling
 - 17.3.10.2 Procedure
 - 17.3.10.3 Acceptable results
- 17.3.11 Permeation test
 - 17.3.11.1 Sampling
 - 17.3.11.2 Procedure
 - 17.3.11.3 Acceptable results
- 17.3.12 Boss torque test
 - 17.3.12.1 Sampling
 - 17.3.12.2 Procedure
 - 17.3.12.3 Acceptable results
- 17.3.13 Hydrogen gas cycling test
 - 17.3.13.1 Sampling
 - 17.3.13.2 Procedure
 - 17.3.13.3 Acceptable results
- 17.3.14 Leak before break test
 - 17.3.14.1 Sampling
 - 17.3.14.2 Procedure
 - 17.3.14.3 Acceptable results
- 17.4 Change of design
- 17.5 Category B: design qualification tests
 - 17.5.1 General test requirements
 - 17.5.2 Ambient cycling test
 - 17.5.3 Hydrostatic burst test
 - 17.5.4 Container test for performance durability
 - 17.5.4.1 Test requirements
 - 17.5.4.2 Proof pressure test
 - 17.5.4.3 Drop test
 - 17.5.4.4 Surface damage test
 - 17.5.4.5 Chemical exposure and ambient pressure cycling

- 17.5.4.6 High temperature static pressure test
- 17.5.4.7 Extreme temperature pressure cycling test
- 17.5.4.8 Hydraulic residual pressure test
- 17.5.4.9 Residual burst test
- 17.5.5 Container test for expected on-road performance
- 17.6 Category C: design qualification conditions and limitations
- 17.6.1 Marking information
- 17.6.2 Material tests for steel containers and liners
- 17.6.3 Material tests for aluminum alloy containers and liners
- 17.7 Qualification test results

Annex A (informative) Visual inspection

- A.1 Methods for external visual inspection of compressed hydrogen gas vehicle (HGV) fuel containers and their installations
- A.2 Conditions requiring immediate inspections

Annex B (informative) Non-destructive examination

- B.1 Non-destructive examination (NDE) defect size determination
- B.2 NDE defect size by engineering critical assessment
- B.3 NDE defect size by flawed container cycling

Annex C (informative) Records of manufacture

- C.1 Record of manufacture of compressed hydrogen vehicle fuel containers
- C.2 Record of chemical analysis of material for metallic containers, liners and bosses
- C.3 Record of mechanical properties of material for metallic containers, liners, and bosses

Annex D (informative) Design qualification test rationale

- D.1 Category A, B and C design qualification tests
- D.1.1 Ambient cycling test
- D.1.2 Environmental test
- D.1.3 Pendulum impact preconditioning
- D.1.4 Environmental fluids for exposure
- D.1.4.1 General
- D.1.4.2 Pressure cycle and pressure hold
- D.1.4.3 Acceptable results
- D.1.5 Extreme temperature cycling test
- D.1.6 Flaw tolerance test
- D.1.7 Drop test
- D.1.8 Fire test
- D.1.9 Accelerated stress rupture test
- D.1.10 High strain rate impact test
- D.1.11 Permeation test
- D.1.12 Boss torque test
- D.1.13 Hydrogen gas cycling test
- D.1.14 Leak before break test
- D.2 Category B design qualification tests
- D.3 Category A container fill cycles
- D.4 Category B container fill cycles
- D.5 Category C container fill cycles

Page count: 53