

ISO/TS 19883:2017-03 (E)

Safety of pressure swing adsorption systems for hydrogen separation and purification

Contents		Page
Foreword		iv
1 Scope	1	1
2 Normative references		1
3 Terms and definitions		2
4 Basic specification		3
4.1 Feed stream pressure		3
4.2 Working temperature		4
4.3 Assembly		4
4.4 Material properties		4
4.4.1 Feed stream pressure		4
4.4.2 Working temperature		4
5 Safety requirements of the PSA system		4
5.1 General hazards associated with the PSA system		4
5.1.1 General hazards associated with hydrogen gas		4
5.1.2 General hazards associated with system leakage		4
5.1.3 Hazards related to pressure		4
5.1.4 Hazards related to ignition of hydrogen		5
5.2 Safety specifications in the field		5
5.2.1 General hazards		5
5.2.2 Layout considerations		5
5.2.3 Buildings and ventilation		5
5.2.4 Explosion-proof area and explosion-proof grade		6
5.2.5 Electrostatic grounding		7
5.2.6 Flammable and toxic gas detection alarm		7
5.3 Safety specifications of equipment and piping		8
5.3.1 General specification		8
5.3.2 Safety specifications of adsorbers		8
5.3.3 Safety specifications of the buffer tank		9
5.3.4 Safety specifications of process control valves		9
5.3.5 Safety specifications of piping		9
5.3.6 Safety considerations for operations and maintenance		10
5.3.7 Safety specifications of inspection and test		10
5.3.8 Safety specifications of electrical equipment		11
5.3.9 Safety specifications of monitoring devices		12
Annex A (informative) Example of potential allocations of relief valves		14
Bibliography		15