

ISO/TS 19880-1:2016-07 (E)

Gaseous hydrogen - Fuelling stations - Part 1: General requirements

Contents		Page
Foreword		vii
1	Scope	1
2	Normative references	2
3	Terms and definitions	3
4	Abbreviated terms	10
5	General safety recommendations	11
5.1	Hydrogen fuelling station safety recommendations	11
5.2	Risk assessment	12
5.2.1	Methodology for semi-quantitative and quantitative risk assessment for assessing hydrogen installation safety	13
5.3	Mitigation measures to improve system safety	20
5.4	Mitigations which reduce the potential for the formation of a flammable or explosive mixture	20
5.4.1	General	20
5.4.2	Hydrogen detection systems	21
5.4.3	Safety and emergency shut-off systems	22
5.4.4	Mitigation for the formation of a flammable or explosive mixture in enclosures 22 5.4.5 General requirement hydrogen venting for mitigation for the formation of a flammable or explosive mixture	23
5.5	Mitigations which reduce the potential for ignition	23
5.5.1	General	23
5.5.2	Areas subject to restriction of activity	23
5.6	Mitigation of the escalation and/or impact of a fire or explosion originating from the fuelling installation	24
5.6.1	General	24
5.6.2	Flame detection systems	25
5.6.3	Enclosures containing hydrogen systems	25
5.6.4	Emergency release of gas from hydrogen storage tanks under fire conditions	25
5.7	Mitigation of the effect of an external fire/events on the fuelling station installation	26
5.7.1	General	26
5.7.2	Layout	26
5.7.3	Fire barrier recommendations	26
5.7.4	Mitigating against vehicular impact	27
5.7.5	Firefighting systems	27
5.7.6	Emergency principles and operations	27
5.8	Safety distances	28
5.8.1	General	28
5.8.2	Types of safety distances	29
5.8.3	Examples of safety distances	30
5.8.4	Safety distances relating to hydrogen vent stack outlets	31
5.9	Protection measures for non-hydrogen hazards	32
5.9.1	General	32
5.9.2	Protection measures for asphyxiation hazard in an enclosure	32
5.9.3	Protection measures for emergency egress from enclosed spaces	32
5.9.4	Protection measures from environmental conditions	33
5.9.5	Protection measures for hose whip	33
5.9.6	Protection measures for noise	33

6	Process control and safety systems	33
6.1	General	33
6.2	Emergency shutdown functionality	34
6.3	Manually actuated emergency stop devices	35
6.4	Remote system control	35
7	Hydrogen supply safety and operation	36
7.1	On site generation	36
7.1.1	Hydrogen generators using water electrolysis process	36
7.1.2	Hydrogen generators using fuel processing technologies	36
7.2	Hydrogen delivery	36
7.2.1	Gaseous hydrogen supply by tube trailers and multiple element gas containers (MEGC)	36
7.2.2	Liquid hydrogen supply	37
7.3	Pipeline	39
8	Hydrogen dispensing	39
8.1	Dispensing description	39
8.1.1	Dispenser components	40
8.1.2	Dispenser sensors location	40
8.1.3	Ambient temperature range of fuelling	40
8.2	Hydrogen FCEV fuelling	41
8.2.1	Reference fuelling limits of FCEV vehicles	41
8.2.2	Fuelling process control	41
8.2.3	Manual control of dispensing	44
8.2.4	Pressure integrity check (leak check)	44
8.2.5	Metering	44
8.2.6	Maximum flow rate and pressure drop	44
8.2.7	Flow control and isolation	44
8.3	Dispenser safety devices	44
8.3.1	General considerations	44
8.3.2	Dispensing emergency shutdown	45
8.3.3	Over-pressure protection	45
8.3.4	Dispenser temperature control faults	46
8.3.5	Limitation of hydrogen released in case of fuelling line break	46
8.3.6	Process control failure	46
8.3.7	Shutdown in case of breakaway activation	46
8.3.8	Physical disturbance of the dispenser	46
8.3.9	Hazardous area around the dispenser	47
8.4	Hydrogen quality	47
8.5	Hydrogen quality control	47
8.5.1	General	47
8.5.2	Dispenser fuel filters	48
9	Equipment and components	48
9.1	General	48
9.1.1	General equipment recommendations	48
9.1.2	Material hydrogen compatibility	48
9.1.3	Hydrogen and material compatibility at cryogenic temperatures	49
9.1.4	Other material recommendations	49
9.2	Piping carrying gaseous hydrogen	49
9.2.1	General	49
9.2.2	Piping, fittings, valves, regulator for cryogenic service	49
9.3	Hydrogen storage recommendations	50
9.3.1	Gaseous hydrogen storage vessels	50
9.3.2	Hydrogen storage siting recommendations	50
9.4	Hydrogen compressors	52
9.4.1	General	52
9.4.2	Vibration and movement	52
9.4.3	Control and monitoring	52
9.5	Cryogenic pumps	53

9.5.1	General	53
9.5.2	High pressure vaporizer	54
9.6	Pressure relief devices for gaseous hydrogen systems	54
9.7	Valves for gaseous hydrogen	55
9.8	Instruments for gaseous hydrogen	55
9.9	Filters for gaseous hydrogen	55
9.10	Dispensers	56
9.10.1	Location and protection of dispensers	56
9.10.2	Fuelling pad	56
9.10.3	Dispenser system design	56
9.10.4	Dispenser fuelling assembly	58
9.11	Hose assembly	60
9.11.1	Rated operating conditions	60
9.11.2	Hose assembly design	60
9.11.3	Hose assembly type testing and production testing	60
9.11.4	Venting hose assembly	60
9.12	Fuelling connector (nozzle) general design and assembly	61
9.12.1	General design and assembly	61
9.12.2	Depressurization of nozzles	61
9.13	Hose breakaway device general design and assembly	61
9.13.1	Rated operating conditions	61
9.13.2	Breakaway durability	61
9.14	Gaseous hydrogen vent systems	61
9.14.1	General	61
9.14.2	Piping design	61
9.14.3	Flame arrestors	62
9.14.4	Vent outlet	62
9.14.5	Maximum flow rate calculation	62
9.14.6	Piping diameter and exit velocity	63
9.14.7	Maximum pressure drop	63
9.15	Pneumatics	63
9.16	Hydrogen purifier	63
10	Electrical safety	64
10.1	General	64
10.1.1	Overview of electrical hazards	64
10.1.2	Components	65
10.1.3	Site interconnections to and/or between equipment assemblies	65
10.1.4	Electrical grounding	65
10.1.5	Lightning protection	65
10.2	Hazardous areas (potentially explosive atmospheres)	66
10.2.1	General	66
10.2.2	Protection requirements for electrical equipment within hazardous (classified) areas	66
10.2.3	Other equipment in hazardous (classified) areas	67
10.2.4	Areas adjacent to hazardous areas	67
10.2.5	Protection from ignition due to accumulation of static charge	67
10.3	Electromagnetic compatibility and interference (EMC)	68
10.3.1	General	68
10.3.2	Industrial (EMC) environments	68
10.3.3	Residential, commercial, and light-industrial (EMC) environments	68
11	Markings	69
11.1	General	69
11.2	Warning signs	69
11.3	Functional identification	70
11.4	Marking of equipment (data plate)	70
11.5	Reference designations	71
11.6	Emergency contact information	71
12	Technical documentation	72
12.1	General	72
12.2	Information to be provided	72

12.3	Recommendations applicable to all documentation	73
12.4	Installation documents	73
12.4.1	General	73
12.4.2	Installation documentation for hazardous (classified) areas	74
12.4.3	Venting	74
12.4.4	Seismic documentation	74
12.4.5	Handling and lifting documentation	75
12.5	Overview diagrams and function diagrams	75
12.6	Circuit diagrams	75
12.7	Flow (P&ID) diagrams	75
12.8	Fuelling station operating manual	76
12.9	Hydrogen fuelling station dispenser operation instructions	76
12.10	Maintenance manual	76
12.11	Service manual	76
12.12	Parts list	76
12.13	Technical file	77
13	Station inspection and tests	77
13.1	General	77
13.2	Minimum hydrogen fuelling station acceptance inspection	78
13.2.1	General	78
13.2.2	Minimum hydrogen fuelling station acceptance testing	78
13.2.3	Pressure test	79
13.2.4	Leak test	79
13.2.5	Electrical testing	80
13.2.6	Communications test	81
13.2.7	Safety and performance functional testing of the hydrogen fueling station	81
13.3	Minimum periodic hydrogen fuelling station inspection and test	82
Annex A (informative) Safety distances definition and basic principles		87
Annex B (informative) Proposal for hydrogen fuelling verification of the SAE J2601 fuelling protocol		93
Annex C (informative) Example matrices for guidance for hydrogen quality control		104
Annex D (informative) Pressure level definitions for the compressed hydrogen storage system and fuelling station dispensers		112
Annex E (informative) Examples of vehicular impact protection measures		113
Bibliography		115