DIN EN 16436-1:2014-09 (E)

Rubber and plastics hoses, tubing and assemblies for use with propane and butane a nd their mixture in the vapour phase - Part 1: Hoses and tubings

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 5

4 Classification of tubing and hose 5

5 Materials and construction of tubing and hoses 6

6 Dimensions of tubing and hoses 7
6.1 Inside diameters, wall thicknesses and concentricity 7
6.2 Measurement of ovality 7

7 Properties of materials for tubing, lining and cover of hoses 7
7.1 Tensile strength and elongation at break 7
7.2 Accelerated ageing 8
7.3 Resistance to n-pentane 8

8 Performance requirements of tubing and hoses 8
8.1 Visible defects evaluation 8
8.2 Cleanliness 8
8.3 Pressure requirements 8
8.4 Adhesion in hoses 9
8.5 Resistance to kinking 9
8.6 Resistance to crushing 9
8.7 Low temperature flexibility 9
8.8 Flame propagation 9
8.9 Permeability to propane 9
8.10 Resistance to ozone 10
8.11 UV (xenon arc lamp) test 10
8.12 Loss in mass on heating (for non vulcanized (plastics) materials only) 10
8.13 Durability of the marking 10

9 Marking 10

Annex A (normative) Test methods for tubing and hoses 12

Bibliography 17