DIN EN 1594:2013-12 (E)

Gas infrastructure - Pipelines for maximum operating pressure over 16 bar - Functional requirements

Contents

Page

Foreword 5

Introduction 6

1 Scope 7

2 Normative references 10

3 Terms, definitions, symbols and abbreviations 11

4 Quality and management systems 16

5 Safety and the environment 16
5.1 General 16
5.2 Appropriate safety measures 16
5.3 Routing considerations 17
5.4 Line valve spacing 18

6 Pressure safety 18
6.1 Pressure levels 18
6.2 Normal operation 19
6.3 Requirements for installation of pressure safety devices 19
6.4 Pipeline with DP equal to or less than 40 bar and hoop stress equal to or less than 0,45 Rt 0,5 19
6.5 Pipeline with DP equal to or less than 24 bar and hoop stress equal to or less than 0,30 Rt 0,5 19

7 Design 20
7.1 General 20
7.2 Wall thickness determination 21
7.3 Additional design requirements 22
7.4 Analysis of stress and strain 24
7.5 Design report 26
7.6 Land management and geotechnical studies 27
7.7 Depth of cover 27
7.8 Casing pipes 28
7.9 Station design 28
7.10 Pipeline components 30
7.11 Pigging suitability 30
7.12 Arrangements for venting 30
7.13 Corrosion protection 31
7.14 Grid connections 33

8 Materials and components 33
8.1 General 33
8.2 Pipes 37
8.3 Fittings 37
8.4 Flanged connections 37
8.5 Insulating connections 38
8.6 Valves 38
8.7 External and internal coatings 38

8.8 End preparation ... 38

9 Construction ... 38
9.1 General ... 38
9.2 Execution of work ... 39
9.3 Special crossings ... 46
9.4 Cleaning ... 50
9.5 Testing ... 51
9.6 Acceptance ... 52

10 Operation and maintenance ... 53
10.1 General ... 53
10.2 Organisation ... 54
10.3 Operating and maintenance instructions ... 54
10.4 Emergency plan ... 55
10.5 Records and documentation ... 55
10.6 Commissioning ... 56
10.7 Decommissioning ... 56
10.8 Recommissioning ... 56
10.9 Maintenance, modification and repair ... 56
10.10 Abandonment ... 59

Annex A (informative) Settlement areas ... 60

A.1 General ... 60
A.2 Procedure ... 60
A.3 Construction settlement ... 60
A.4 Strength calculation ... 61
A.5 Monitoring ... 65
A.6 Action in the event of the allowable/limit values being exceeded ... 65
A.7 Bibliography ... 65

Annex B (informative) Mining subsidence ... 66

B.1 General ... 66
B.2 Procedure ... 66
B.3 Strength calculation ... 66
B.4 Action in the event of the allowable/limit values being exceeded ... 67
B.5 Monitoring ... 67
B.6 Bibliography ... 67

Annex C (informative) Frost heave ... 68

C.1 General ... 68
C.2 Procedure ... 68
C.3 Strength calculation ... 68
C.4 Other possible measures ... 68
C.5 Bibliography ... 69

Annex D (informative) Landslide areas ... 70

D.1 General ... 70
D.2 Procedure ... 70
D.3 Strength calculation ... 71
D.4 Possible action to prevent the allowable/limit values being exceeded ... 71
D.5 Monitoring ... 72
D.6 Bibliography ... 72

Annex E (informative) Areas with high seismic risk ... 74

E.1 General ... 74
E.2 Procedure ... 74

E.3 Strength calculation 75
E.4 Bibliography 76

Annex F (informative) Soil mechanics parameters 78

F.1 Parameters 78
F.2 Soil engineering study 79
F.3 Bibliography 79

Annex G (informative) Bored/jacked crossings 81

G.1 General 81
G.2 Strength calculation 81
G.3 Bibliography 85

Annex H (informative) Allowable pulsation and vibration levels 86

H.1 Introduction 86
H.2 Pulsations 86
H.3 Pipe vibrations 86
H.4 Induced effects 87
H.5 Bibliography 87

Annex I (informative) Allowable vibration levels from construction work - blasting 88

I.1 General 88
I.2 Procedure 88
I.3 Strength calculation 88
I.4 Bibliography 90

Annex J (informative) Significant technical changes between this European Standard and the previous edition 91

Bibliography 93