ISO 25539-3:2024-10 (E)

Cardiovascular implants - Endovascular devices - Part 3: Vena cava filters

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **2**

4 General requirements **5**
4.1 Classification 5
4.2 Materials of construction for filter system 5
4.3 Configuration and size designation for filters 6
4.4 Intended clinical use designation 6

5 Intended performance **6**

6 Design attributes **6**
6.1 General 6
6.2 Filter system 6
6.3 Vena cava filter 6
6.4 Optional filter 7
6.5 Convertible filter 7
6.6 Retrieval system 7
6.7 Conversion system 7
6.8 Filter system, retrieval system and conversion system 7
6.9 Coating on delivery system or filter 8
6.10 Absorbable filter or coating 8

7 Materials **8**

8 Design evaluation **8**
8.1 General 8
8.2 Sampling 9
8.3 Conditioning of test samples 10
8.4 Reporting 10
8.5 Bench and analytical tests 11
8.5.1 General 11
8.5.2 Filter system 11
8.5.3 Vena cava filter 13
8.5.4 Optional filter 15
8.5.5 Convertible filter 16
8.5.6 Retrieval system 16
8.5.7 Conversion system 17
8.5.8 Filter system, retrieval system and conversion system 18
8.5.9 Coating on the delivery system, the retrieval system, the conversion system or the filter 19
8.5.10 Absorbable filter or coating 19
8.6 Preclinical in vivo evaluation 20
8.6.1 Purpose 20
8.6.2 Specific aims 20
8.6.3 Protocol considerations 21
8.6.4 Data acquisition 21
8.6.5 Test report and additional information 23
8.7 Clinical evaluation 24
8.7.1 Purpose 24

8.7.2 Specific aims 25
8.7.3 Protocol considerations 25
8.7.4 Data acquisition 26
8.7.5 Final report 29

9 Post-market experience 30

10 Manufacturing 30

11 Sterilization 30
11.1 Products supplied sterile 30
11.2 Sterilization residuals 30

12 Packaging 31
12.1 General 31
12.1.1 General 31
12.1.2 Unit container 31
12.1.3 Outer container 31
12.1.4 Shipping container 31
12.1.5 Maintenance of sterility in transit 31
12.2 Labelling 31
12.2.1 Container label 31
12.2.2 Filter systems 31
12.2.3 Retrieval systems 32
12.2.4 Conversion systems 32
12.2.5 Record label 32
12.3 Information supplied by the manufacturer 33
12.3.1 General 33
12.3.2 Information and instructions for use 33

Annex A (informative) **Relationship between testing requirements, device attributes and potential failure modes, and guidance for the creation of a device evaluation strategy 35**

Annex B (informative) **Description of clinical effects of failure 53**

Annex C (informative) **Description of device effects of failure 55**

Annex D (informative) **Test methods 56**

Annex E (informative) **Examples of general issues related to the clinical use of vena cava filters 92**

Bibliography 94