ISO 13696:2022-06 (E)

Optics and photonics - Test method for total scattering by optical components

Contents

Page

Foreword ... **iv**

Introduction ... **vi**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms, definitions and symbols ... **1**
3.1 Terms and definitions ... 1
3.2 Symbols and units of measure ... 3

4 Test method ... **3**
4.1 Principle ... 3
4.2 Measurement arrangement and test equipment ... 3
4.2.1 General ... 3
4.2.2 Radiation source ... 4
4.2.3 Beam preparation system ... 4
4.2.4 Integrating sphere ... 5
4.2.5 Detection system ... 6
4.2.6 Specimen holder ... 6
4.3 Arrangement with high sensitivity ... 6
4.4 Preparation of specimens ... 7

5 Procedure ... **7**
5.1 General ... 7
5.2 Alignment procedure ... 8
5.2.1 General ... 8
5.2.2 Alignment of the beam ... 8
5.2.3 Alignment of the specimen ... 8
5.3 Measurement procedure ... 8

6 Evaluation ... **9**
6.1 Determination of the total scattering value ... 9
6.2 Error budget ... 12

7 Test report ... **12**

Annex A (informative) **Set-up with a Coblentz hemisphere** ... **14**

Annex B (informative) **Example of test report** ... **17**

Annex C (informative) **Statistical evaluation example** ... **21**

Annex D (informative) **Example for selection of spacing** ... **26**

Annex E (informative) **Alternative method for calibrating total scatter measurements using a calcium fluoride diffuser disk** ... **29**

Bibliography ... **31**