

ISO 16253:2017-11 (E)

Watch-cases and accessories - Vapour phase deposited coatings

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Requirements	2
4.1	Coating	2
4.1.1	Appearance of coating	2
4.1.2	Thickness of coating	2
4.1.3	Adhesion of coating	2
4.1.4	Corrosion resistance of coating	2
4.1.5	Hardness of coating	2
4.1.6	Wear resistance of coating	2
4.1.7	Nickel release	3
4.1.8	Colour of coating	3
4.2	Base material, processes and coatings	3
4.3	Underlayer	3
5	Test methods	3
5.1	Test samples	3
5.2	Visual inspection	3
5.3	Thickness measurement	3
5.4	Adhesion test	3
5.5	Corrosion resistance test	3
5.6	Hardness test	4
5.7	Wear resistance tests	4
5.7.1	Wear resistance test in relation with the decorative aspect of the coating	4
5.7.2	Tests for the simulation of wear and corrosion	4
5.8	Measurement of colour	4
6	Identification and marking on the product	4
6.1	Identification	4
6.2	Marking on the product	5
Annex A (normative) Visual inspection of vapour phase deposited coatings		6
Annex B (informative) Base material, process and coatings		7
Annex C (normative) Evaluation of adhesion strength using the scratch test		8
Bibliography		10