

DIN EN ISO 22705-3:2026-08 (E)

Springs - Measurement and test parameters - Part 3: Cold formed cylindrical helical torsion springs (ISO 22705-3:2024)

Contents

Page

8.6.6	Test location on the product	18
8.7	Angle of bend on legs ()	18
8.7.1	General	18
8.7.2	Type of characteristic	18
8.7.3	Measurement and/or testing equipment	19
8.7.4	Conditions of measurement and testing	19
8.7.5	Method of measurement and testing	19
8.7.6	Test location on the product	20
8.8	Spring pitch (p)/distance between the coils (u)	20
8.8.1	General	20
8.8.2	Type of characteristic	20
8.8.3	Measurement and/or testing equipment	21
8.8.4	Conditions of measurement and testing	21
8.8.5	Method of measurement and testing	21
8.8.6	Test location on the product	21
8.9	Spring torque (M)	21
8.9.1	General	21
8.9.2	Type of characteristic	21
8.9.3	Measurement equipment	22
8.9.4	Conditions of measurement	22
8.9.5	Method of measurement	22
8.9.6	Test location on the product	23
8.10	Free angle (0)	23
8.10.1	General	23
8.10.2	Type of characteristic	23
8.10.3	Measurement and/or testing equipment	24
8.10.4	Conditions of measurement and testing	24
8.10.5	Method of measurement and testing	24
8.10.6	Test location on the product	24
8.11	Shear-off burr	24
8.11.1	General	24
8.11.2	Type of characteristic	24
8.11.3	Test equipment	25
8.11.4	Conditions of testing	25
8.11.5	Method of testing	25
8.11.6	Test location on the product	25
Annex A (informative) Calculation of spring rate RM		26
Annex B (informative) Type of legs		27
Annex C (informative) Measurement of the length of leg l		28
Annex D (informative) Offset of leg c		29
Bibliography		30