

DIN 6935:2011-10 (E)

Cold bending of flat rolled steel

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Bending radii	4
3.1	General	4
3.2	Bending angle and thickness s	4
4	Key to materials	6
5	Minimum leg length	6
6	Permissible deviations for angular positions on bending sections	6
7	Calculation of developed lengths	7
8	Representation and position of bend lines for developments	10
9	Dimensioning and calculation of developed lengths (examples)	10
10	Development and marking of bend line position (example)	12
Bibliography		13