

DIN 6932:2011-10 (E)

Design rules for stamped steel parts

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	General rules	4
4	Design rules	4
4.1	General	4
4.2	Design rules for cut parts	4
4.2.1	Basic principles	4
4.2.2	Shape of pierced holes	5
4.2.3	Hole diameter	5
4.2.4	Notching	6
4.2.5	Piercing and notching on one side	6
4.2.6	Curvatures	6
4.2.7	Curvatures on strip lengths	6
4.2.8	Distances	7
4.2.9	Oblique cutting	7
4.2.10	Positioning guard	8
4.3	Design rules for bent parts	8
4.3.1	Basic principles	8
4.3.2	Bending radii	8
4.3.3	Internal radius/External radius	8
4.3.4	Preparation for bending	9
4.3.5	Minimum leg length	10
4.3.6	Minimum distance from the bending axis	11
4.3.7	Relief holes	11
4.4	Design rules for deep-drawn parts	11
4.4.1	General	11
4.4.2	Earing	11
4.4.3	Radii of curvature	12
4.4.4	h/d ratio	12
4.4.5	Buckling/Wrinkling	13
4.4.6	Bottom flatness	13
4.4.7	Material elongation/Material thickening	14
4.4.8	Box-shaped deep-drawn parts	14
4.4.9	Plunging	15
5	Dimensioning	15
Annex A (informative) Explanatory notes		17
Bibliography		18