

# DIN 6930-2:2011-10 (E)

## Stamped steel parts - Part 2: General tolerances

---

<b>Contents</b>		<b>Page</b>
Foreword .....		3
<b>1</b>	<b>Scope .....</b>	<b>4</b>
<b>2</b>	<b>Normative references .....</b>	<b>4</b>
<b>3</b>	<b>General tolerances .....</b>	<b>4</b>
3.1	General .....	4
3.2	General tolerances for flat stampings .....	5
3.2.1	General .....	5
3.2.2	General tolerances for linear dimensions of flat stampings .....	5
3.2.3	General tolerances for radii of curvature of flat stampings .....	7
3.2.4	General tolerances for angular dimensions of flat stampings .....	7
3.2.5	General tolerances on coaxiality and symmetry of flat stampings .....	8
3.3	General tolerances for stampings made by forming .....	9
3.3.1	General .....	9
3.3.2	General tolerances for linear dimensions of stampings manufactured by forming .....	10
3.3.3	General tolerances for radii of curvature of stampings manufactured by forming .....	12
3.3.4	General tolerances for angular dimensions of stampings manufactured by forming .....	13
3.3.5	General tolerances on coaxiality and symmetry of stampings manufactured by forming ..	13
<b>4</b>	<b>Indication on drawings .....</b>	<b>14</b>
<b>5</b>	<b>General tolerances on existing drawings .....</b>	<b>14</b>
<b>6</b>	<b>Special cases .....</b>	<b>15</b>
6.1	General .....	15
6.2	Straightness tolerance for strip and sections .....	15
6.3	Twisting of strip and sections .....	15
<b>Annex A (informative)</b>	<b>Explanatory notes .....</b>	<b>17</b>