ISO 22884:2004-04 (E)

Castors and wheels - Requirements for applications over 1,1 m/s (4 km/h) and up to 4,4 m/s (16 km/h)

Contents

Page

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Classification, characteristics and dimensions 1
4.1 Classification 1
4.2 Characteristics 1
4.3 Top plate 2
4.4 Offset 3
4.5 Wheel 3
4.6 Load capacity 6

5 Requirements for testing 6
5.1 General 6
5.2 Standard conditions 6
5.3 Initial wheel play 7
5.4 Initial swivel play 7
5.5 Electrical resistance test 8
5.6 Fatigue test for braking and/or locking device 8
5.7 Efficiency check of wheel braking and/or locking device 9
5.8 Efficiency check of swivel braking and/or locking device 10
5.9 Static test 10
5.10 Dynamic test 10
5.11 Efficiency check of wheel braking and/or locking device 12
5.12 Efficiency check of swivel braking and/or locking device 12
5.13 Final wheel play 12
5.14 Final swivel play 12

6 Conformity 12

7 Marking of the product 13
7.1 Product marking 13
7.2 Marking of electrically conductive or antistatic castors or wheels 13

Bibliography 14