DIN EN ISO 20127:2025-11 (E)

Dentistry - Physical properties of powered toothbrushes (ISO 20127:2025)

Contents

Page

Foreword ..... **iv**

Introduction ..... **v**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **2**

4 Requirements **2**
4.1 Physical inspection 2
4.2 Electrical safety 2
4.3 Tuft retention 3
4.4 Mechanical strength 3
4.5 Resistance to chemical degradation 3
4.6 Filament end-rounding 3

5 Sampling and pass-fail criteria **3**
5.1 Sampling except for filament end-rounding 3
5.2 Pass-fail criteria except for filament end-rounding 3
5.3 Sampling and pass-fail criteria for filament end-rounding 3

6 Test methods **3**
6.1 General test conditions 3
6.2 Visual inspection 4
6.3 Tactile inspection 4
6.4 Tuft retention 4
6.4.1 Apparatus 4
6.4.2 Procedure 4
6.5 Brush head plate retention 4
6.5.1 Apparatus 4
6.5.2 Procedure 5
6.6 Resistance to chemical degradation 5
6.6.1 Apparatus and chemicals 5
6.6.2 Procedure 6
6.7 Visual inspection for filament end-rounding 6
6.7.1 General 6
6.7.2 Apparatus 6
6.7.3 Procedure 6

7 Test report **7**

8 Marking and labelling **8**
8.1 Powered toothbrush components 8
8.2 Instructions for use 8
8.3 Marking and labelling 8

9 Packaging **8**

Annex A (informative) **Gripping device for tuft retention test** **9**

Annex B (informative) **Gripping device for brush head plate retention test** **11**

Bibliography **19**