ISO 14356:2024-10 (E)

Dentistry - Duplicating material

Contents

Page

Foreword ..... **v**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Classification by types **3**

5 Material characteristics and properties — Requirements **4**
5.1 General 4
5.2 Melting temperature — Type 1 materials 4
5.3 Pouring temperature — Type 1 materials 4
5.4 Component colours — Type 2 materials 4
5.5 Detail reproduction 4
5.6 Compatibility with refractory investment and, if applicable, gypsum 4
5.7 Elastic recovery 4
5.8 Tear strength 4
5.9 Resistance to fungal growth — Type 1 materials only 4

6 Sampling **4**

7 Test methods — General **5**
7.1 Laboratory conditions 5
7.2 Verification of apparatus function 5
7.3 Specimen preparation and testing 5
7.3.1 General 5
7.3.2 Preparation of Type 1 materials 5
7.3.3 Preparation of Type 2 materials 5
7.4 Pass/fail determinations 5
7.5 Expression of test results 6

8 Specific specimen preparation and test procedures **6**
8.1 Melting temperature test — Type 1 materials only 6
8.2 Detail reproduction test 6
8.2.1 Apparatus and materials 6
8.2.2 Specimen preparation (three specimens) 7
8.2.3 Test procedure 7
8.2.4 Pass/fail determination and expression of results 7
8.3 Test for compatibility with refractory investment and, if applicable, gypsum 7
8.3.1 Apparatus and materials 7
8.3.2 Specimen preparation 8
8.3.3 Test procedure 9
8.3.4 Pass/fail determination and expression of results 9
8.4 Elastic recovery test 9
8.4.1 Apparatus — Type 1 materials 9
8.4.2 Apparatus — Type 2 materials 9
8.4.3 Apparatus — Type 1 and Type 2 materials 9
8.4.4 Specimen preparation — Type 1 materials (five specimens) 10
8.4.5 Specimen preparation — Type 2 materials (five specimens) 10
8.4.6 Test procedure — Type 1 and Type 2 materials 11
8.4.7 Calculation of results 11
8.4.8 Pass/fail determinations and expression of results 12
8.5 Tear strength test 12

8.5.1 Apparatus and materials 12
8.5.2 Specimen preparation (five specimens) 13
8.5.3 Test procedure 14
8.5.4 Calculation of results 14
8.5.5 Pass/fail determination and expression of results 14
8.6 Fungal growth resistance test — Type 1 agar materials only 14
8.6.1 Apparatus and materials 14
8.6.2 Specimen preparation (1 test specimen and 1 control specimen) 14
8.6.3 Test procedure 14
8.6.4 Pass/fail determination 14
8.6.5 Expression of results 15
9 Requirements for packaging 15
10 Requirements for labelling 15
11 Instructions for use — Required information 15
Annex A (informative) **Optional procedure for tear test 26**
Bibliography 30