ISO 22112:2017-08 (E)

Dentistry - Artificial teeth for dental prostheses

Contents

Page

Foreword v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Classification 2

5 Requirements 2
5.1 General 2
5.1.1 Biocompatibility 2
5.1.2 Dimensions of teeth 2
5.1.3 Colour and blending of shades 2
5.1.4 Surface finish 2
5.1.5 Porosity and other defects 3
5.2 Ceramic teeth 3
5.2.1 Radioactivity 3
5.2.2 Anchorage 3
5.2.3 Resistance to thermal shock 3
5.3 Polymer teeth 3
5.3.1 Bonding to denture base polymer 3
5.3.2 Resistance to blanching, distortion and crazing 3
5.3.3 Colour stability 3
5.3.4 Dimensional stability 3

6 Sampling 4

7 Measurement and test methods 4
7.1 Visual inspection 4
7.2 Dimensions of teeth 4
7.2.1 Reagents and/or materials 4
7.2.2 Apparatus 4
7.2.3 Procedure 4
7.3 Comparison with shade guide 5
7.3.1 Reagents and/or materials 5
7.3.2 Apparatus 5
7.4 Surface finish of ceramic teeth 5
7.4.1 Reagents and/or materials 5
7.4.2 Apparatus 6
7.4.3 Processing 6
7.4.4 Grinding 6
7.5 Surface finish of polymer teeth 6
7.5.1 Reagents and/or materials 6
7.5.2 Apparatus 7
7.5.3 Processing 7
7.6 Porosity of ceramic teeth and other defects 7
7.6.1 Reagents and/or materials 7
7.6.2 Apparatus 7
7.6.3 Preparation of specimens 8
7.6.4 Procedure 8

7.7 Porosity of polymer teeth and other defects 8
7.7.1 Reagents and/or materials 8
7.7.2 Apparatus 8
7.7.3 Procedure 8
7.8 Radioactivity of ceramic teeth 9
7.8.1 Reagents and/or materials 9
7.8.2 Apparatus 9
7.8.3 Sample preparation 10
7.8.4 Counting procedure 10
7.8.5 Assessment of results 10
7.9 Anchorage of ceramic teeth to denture base polymers 10
7.9.1 Reagents and/or materials 10
7.9.2 Apparatus 10
7.9.3 Procedure 10
7.10 Resistance of ceramic teeth to thermal shock 10
7.10.1 Reagents and/or materials 10
7.10.2 Apparatus 10
7.10.3 Preparation of specimens 11
7.10.4 Procedure 11
7.11 Bonding of polymer teeth to denture-base polymers 11
7.11.1 Reagents and/or materials 11
7.11.2 Apparatus 11
7.11.3 Procedure 12
7.12 Resistance to blanching, distortion and crazing of polymer teeth 14
7.12.1 Sampling 14
7.12.2 Reagents and/or materials 14
7.12.3 Apparatus 14
7.12.4 Conditioning of test specimens 15
7.12.5 Procedure for exposure to monomer 15
7.12.6 Visual inspection 15
7.13 Colour stability of polymer teeth 15
7.13.1 General 15
7.13.2 Reagents and/or materials 15
7.13.3 Procedure 15
7.14 Dimensional stability of polymer teeth 15
7.14.1 Reagents and/or materials 15
7.14.2 Apparatus 16
7.14.3 Procedure 16

8 Marking, labelling, and information to be supplied by the manufacturer 16
8.1 Marking and labelling 16
8.2 Information to be supplied by manufacturer 16
8.2.1 Mould chart 16
8.2.2 Shade guide 17
8.3 Manufacturer's instructions for use 17

9 Packaging 17

Bibliography 18