

ISO 22674:2016-01 (E)

Dentistry - Metallic materials for fixed and removable restorations and appliances

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification	3
5	Requirements	4
5.1	Chemical composition	4
5.1.1	Reported composition	4
5.1.2	Permitted deviation from the reported composition for elements	4
5.2	Hazardous elements	4
5.2.1	Hazardous elements	4
5.2.2	Limits for the hazardous elements cadmium and beryllium	4
5.2.3	Limit for lead	4
5.2.4	Nickel	5
5.3	Biocompatibility	5
5.4	Mechanical properties	5
5.4.1	General	5
5.4.2	Proof stress of 0,2 % non-proportional extension	6
5.4.3	Elongation after fracture	6
5.5	Elastic modulus	7
5.5.1	Precision of measurement method	7
5.5.2	Determination of compliance with the requirements for Type 5 materials	7
5.5.3	Mean value	8
5.6	Density	8
5.7	Corrosion resistance for material integrity	8
5.8	Tarnish resistance	8
5.9	Solidus and liquidus temperatures (alloy) or melting point (commercially pure metal)	8
5.10	Thermal expansion coefficient	8
5.11	Information, instructions and marking	9
6	Sampling	9
7	Preparation of test specimens	9
7.1	General	9
7.2	Heat treatment	9
7.2.1	General conditions	9
7.2.2	Metallic materials for which a heat treatment is recommended in the manufacturer's instructions for use	9
7.2.3	Metallic material for metal-ceramic restorations	9
7.2.4	Metallic materials for which no heat-treatment is recommended in the manufacturer's instructions for use	9
7.3	Proof stress of 0,2 % non-proportional extension and the elongation after fracture: Metallic materials for which production of conventional specimens is possible	10
7.4	Type 0 metallic materials for which the production of conventional specimens is not possible	11

7.5	Elastic moduli	11
7.5.1	General	11
7.5.2	Tensile strain method	11
7.5.3	Flexure method (three or four point bending)	11
7.5.4	Acoustic resonance method	12
7.6	Density measurement	13
7.7	Corrosion resistance	13
7.8	Tarnish resistance and colour	13
7.9	Linear thermal expansi.....	13
8	Test methods	13
8.1	Information, instructions and marking	13
8.2	Chemical composition	14
8.3	Mechanical testing	14
8.3.1	Apparatus	14
8.3.2	Test procedure	14
8.4	Proof stress of 0,2 % non-proportional extension	15
8.4.1	Calculation	15
8.4.2	Mean value	15
8.5	Percentage elongation after fracture	15
8.5.1	Calculation	15
8.5.2	Mean value	15
8.6	Elastic modulus measurement	15
8.6.1	Tensile strain method	15
8.6.2	Flexure method in three- or four-point bending mode	16
8.6.3	Acoustic resonance method	18
8.7	Calculation of elasticity parameters from acoustic measurement	19
8.7.1	General	19
8.7.2	Elastic modulus	20
8.7.3	Shear modulus	20
8.7.4	Poisson ratio	21
8.8	Density	21
8.8.1	Preparation of test specimens	21
8.8.2	Reagents	21
8.8.3	Apparatus	21
8.8.4	Procedure	21
8.9	Corrosion resistance by the static immersion procedure of ISO 10271:2011	21
8.9.1	Preparation of test specimens	21
8.9.2	Reagents	21
8.9.3	Apparatus	21
8.9.4	Test solution	22
8.9.5	Test procedure	22
8.9.6	Analysis	22
8.9.7	Treatment of data	22
8.10	Sulfide tarnish test (cyclic immersion)	22
8.11	Sulfide tarnish test (static immersion)	22
8.12	Solidus and liquidus temperatures (dental casting alloys) or melting point (commercially pure metals)	22
8.12.1	Cooling curve method	22
8.12.2	Thermal analysis method	23
8.13	Linear thermal expansion	24
9	Information and instructions for use	24
9.1	Information	24
9.2	Processing instructions	25
10	Marking and labelling	25
10.1	Marking	25
10.2	Labelling of the package	25

Annex A (informative) Tensile testing of a non-cast Type 0 metallic material that is intended for use in a thickness between 0,1 mm and 0,5 mm	27
Annex B (normative) Calculation of uncertainty for elasticity measurement	30
Annex C (informative) Measurement of Poisson ratio	34
Bibliography	36