# DIN EN ISO 20795-2:2013-06 (E)

## Dentistry - Base polymers - Part 2: Orthodontic base polymers (ISO 20795-2:2013)

## Contents

Page


Foreword ..... iv

Introduction ..... v

1 Scope ..... 1

2 Normative references ..... 1

3 Terms and definitions ..... 1

4 Classification ..... 2

5 Requirements ..... 2
5.1 Unpolymerized material ..... 2
5.2 Polymerized material ..... 3

6 Sampling ..... 5

7 Preparation of specimen plates and test specimens ..... 5
7.1 Laboratory environment ..... 5
7.2 Procedures ..... 5
7.3 Special equipment ..... 5

8 Test methods ..... 5
8.1 Inspection for compliance determination ..... 5
8.2 Colour ..... 6
8.3 Polishability, freedom from porosity, ultimate flexural strength, and flexural modulus ..... 6
8.4 Fracture toughness with a modified bending test ..... 10
8.5 Residual methyl methacrylate monomer ..... 14
8.6 Plasticiser(s), where applicable ..... 19
8.7 Water sorption and solubility ..... 23

9 Requirements for labelling, marking, packaging, and instructions supplied by manufacturer ..... 26
9.1 Packaging ..... 26
9.2 Marking of outer packages and containers ..... 26
9.3 Manufacturer's instructions ..... 27

Annex A (normative) HPLC method for determination of MMA content ..... 28

Bibliography ..... 31