

DIN EN 12899-4:2008-02 (E)

Fixed, vertical road traffic signs - Part 4: Factory production control

| Contents | | Page |
|--------------------|--|-------------|
| Foreword | | 3 |
| Introduction | | 4 |
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Terms, definitions, symbols and abbreviations | 5 |
| 4 | System requirements | 6 |
| 4.1 | General | 6 |
| 4.2 | Production control system | 6 |
| 4.3 | Records | 12 |
| 4.4 | Treatment of nonconforming products | 12 |
| 4.5 | Traceability and marking | 12 |
| 4.6 | Personnel | 13 |
| 4.7 | Equipment | 13 |
| 4.8 | Design process | 13 |
| 4.9 | Raw materials and components | 13 |
| 4.10 | Controls and tests during manufacturing | 14 |
| 4.11 | Handling, storage and packaging | 14 |
| 5 | Final quality testing | 14 |
| review | | 15 |