DIN EN 13108-1:2006-08 (E)

Bituminous mixtures - Material specifications - Part 1: Asphalt Concrete

Contents

Page

Foreword 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms, definitions, symbols and abbreviations 7
3.1 Terms and definitions 7
3.2 Symbols and abbreviations 8

4 Requirements for constituent materials 8
4.1 General 8
4.2 Binder 9
4.2.1 General 9
4.2.2 Binder in empirically specified mixtures 9
4.3 Aggregates 10
4.3.1 Coarse aggregate 10
4.3.2 Fine aggregate 10
4.3.3 All-in aggregates 10
4.3.4 Added filler 10
4.4 Reclaimed asphalt 10
4.5 Additives 10

5 Requirements for the mixture 11
5.1 Empirical or fundamental requirements 11
5.1.1 Declaration of the target composition 11
5.1.2 Empirical requirements 11
5.1.3 Fundamental requirements 11
5.2 General requirements 11
5.2.1 Composition and grading 11
5.2.2 Void content 12
5.2.3 Coating and homogeneity 14
5.2.4 Water sensitivity 14
5.2.5 Resistance to abrasion by studded tyres 15
5.2.6 Resistance to permanent deformation 15
5.2.7 Reaction to fire 17
5.2.8 Resistance to fuel for application on airfields 17
5.2.9 Resistance to de-icing fluid for application on airfields 17
5.2.10 Temperature of the mixture 18
5.2.11 Durability 18
5.3 Empirical requirements 18
5.3.1 Composition, grading, binder content and additives 18
5.3.2 Marshall values for application on airfields 20
5.3.3 Voids filled with bitumen 22
5.3.4 Voids in mineral aggregate 24
5.3.5 Void content at 10 gyrations 24
5.3.6 Over-specification 24
5.4 Fundamental requirements 25
5.4.1 Composition - grading and binder content 25
5.4.2 Stiffness 25

5.4.3 Resistance to permanent deformation in triaxial compression test 26
5.4.4 Resistance to fatigue 27
5.4.5 Over-specification 28

6 Evaluation of conformity 28

7 Identification 29

Annex A (normative) Calculations of the penetration or the softening point of the binder of a mixture when reclaimed asphalt is used 30

A.1 General 30
A.2 Calculation of the penetration of the binder of a mixture 30
A.3 Calculation of the softening point of the binder of a mixture 30

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Construction Products Directive 32