

DIN EN 12467:2006-04 (E)

Fibre-cement flat sheets - Product specification and test methods

Contents		Page
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Symbols and abbreviations	6
5	Requirements	8
5.1	General	8
5.1.1	Composition	8
5.1.2	Appearance and finish	8
5.2	Classification	8
5.2.1	General	8
5.2.2	Category A	8
5.2.3	Category B	9
5.2.4	Category C	9
5.2.5	Category D	9
5.2.6	Groups of sizes	9
5.3	Dimensions and tolerances	9
5.3.1	General	9
5.3.2	Nominal length and width	9
5.3.3	Thickness	9
5.3.4	Tolerances on nominal dimensions	10
5.3.5	Tolerances on shape	11
5.4	Physical requirements and characteristics	11
5.4.1	General	11
5.4.2	Apparent density	11
5.4.3	Mechanical characteristics - Bending strength	12
5.4.4	Water impermeability for Categories A, B and D	12
5.4.5	Water vapour permeability for Category D	12
5.5	Durability requirements	12
5.5.1	General	12
5.5.2	Freeze-thaw for Categories A, B and D	13
5.5.3	Heat-rain for Categories A and B	13
5.5.4	Warm water for Categories A, B, C and D	13
5.5.5	Soak-dry for Categories A, B, C and D	13
5.6	Fire and safety	13
5.6.1	Reaction to fire	13
5.6.2	Release of dangerous substances	13
5.7	Product information	13
6	Evaluation of conformity	14
6.1	General	14
6.2	Type testing	14
6.2.1	General	14
6.2.2	Initial type testing	15
6.2.3	Further type testing	15
6.3	Factory production control (FPC)	16
6.3.1	General	16
6.3.2	Acceptance tests	16
6.3.3	Equipment	17

6.3.4	Raw materials and components	17
6.3.5	Product testing and evaluation	17
6.3.6	Non-conforming products	17
6.4	Inspection of a consignment of finished products	17
7	Test methods	17
7.1	General	17
7.2	Dimensional and geometrical tests	17
7.2.1	Preparation of specimen	17
7.2.2	Apparatus	18
7.2.3	Procedure	18
7.2.4	Expression and interpretation of results	21
7.3	Tests for physical performance and characteristics	21
7.3.1	Apparent density	21
7.3.2	Mechanical characteristics - Bending strength	22
7.3.3	Water impermeability	26
7.3.4	Water vapour permeability	26
7.3.5	Warm water	27
7.3.6	Soak-dry	28
7.4	Tests for climatic performance	29
7.4.1	Freeze-thaw	29
7.4.2	Heat-rain	30
7.5	Test for reaction to fire performance	32
7.5.1	Sheets satisfying the requirements for the fire reaction Class A1 without the need for testing	32
7.5.2	Other sheets	32
8	Marking, labelling and packaging	32
Annex A (normative) Consignment inspection sampling		34
Annex B (normative) Statistical method for determining the corresponding wet values or revised dry specifications for the MOR when carrying out the dry method of test or when tested prior to coating for quality control purposes		35
B.1	Procedure	35
B.2	Determination of the correlation between the results of testing wet and dry specimens ...	35
B.3	Determination of the regression line	36
B.4	Determination of a value for wet testing from an obtained value for dry testing	36
B.5	Determination of the minimum value specified for dry testing xstd corresponding to the minimum value specified for wet testing in this document ystd	37
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive		39
ZA.1	Scope and relevant characteristics	39
ZA.2	Procedure for the attestation of conformity of fibre cement flat sheets	40
ZA.2.1	Systems of attestation of conformity	40
ZA.2.2	EC Declaration of conformity	42
ZA.3	CE marking	43
Bibliography		44