DIN EN 13126-19:2026-06 (E)

Building hardware - Hardware for windows and door-height windows - Requirements and test methods - Part 19: Sliding closing devices

Contents

Page

European foreword 3

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Classification 8
4.1 General 8
4.2 Durability (1 - first box) 8
4.3 Mass (2 - second box) 8
4.4 Corrosion resistance (3 - third box) 8
4.5 Test sizes - Size limitations (4 - fourth box) 8
4.6 Type of hardware (5 - fifth box) 8
4.7 Secured position (6 - sixth box) 9
4.8 Example of classification for sliding closing devices 9

5 Requirements 9
5.1 Dangerous substances 9
5.2 Mechanical resistance 9
5.3 Durability 10
5.4 Requirement for a secured position ..... key-operated profile cylinder (if applicable)|10
5.4.1 Durability test of a locking mechanism 10
5.4.2 Torque resistance of the locking mechanism / solid fixing 10
5.5 Static load test 10
5.6 Corrosion resistance 11

6 Test equipment and preparation of the test 11
6.1 Test rig 11
6.2 Specimen 11
6.3 Mounting of the specimen 11

7 Test procedure 12
7.1 Samples 12
7.2 Durability test on a SCD 12
7.2.1 General 12
7.2.2 Durability test on a SCD manual action 12
7.2.3 Durability test on a SCD automatic action 13
7.2.4 Acceptance criteria 13
7.3 Tests of the mechanism of an optional secured position (if applicable) 14
7.3.1 Durability test for a locking mechanism 14
7.3.2 Torque resistance of the locking mechanism / Solid fixing test 14
7.4 Static load test 14
7.5 Corrosion resistance 14

8 Marking 15

Annex A (informative) Test assembly 16

Annex B (informative) SCDs and operating forces 19

Annex C (informative) Flow chart of test procedure 20

Bibliography 21