ISO/TS 21056:2025-08 (E)

Recycled aggregate concrete - Additional provisions and guidance for specification, performance, production and execution

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Symbols and abbreviated terms 3

5 Constituent materials 3
5.1 Requirements 3
5.1.1 Recycled coarse aggregate 3
5.1.2 Recycled fine aggregate 3
5.1.3 Other constituent materials 3
5.2 Quality inspection of recycled aggregate 4
5.3 Storage and transportation of recycled aggregate 4

6 Performance of recycled aggregate concrete 4
6.1 Consistence 4
6.2 Mechanical property 4
6.2.1 Strength 4
6.2.2 Elastic modulus 5
6.3 Drying shrinkage and creep 5
6.4 Carbonation resistance 5
6.5 Permeability 5
6.6 Chloride resistance 6
6.7 Thermal parameters 6
6.8 Alkali-silica reactivity 6

7 Mix proportion of recycled aggregate concrete 6
7.1 General 6
7.2 Determination of target compressive strength 6
7.3 Determination of water content for recycled aggregate concrete 7
7.4 Determination of cementitious material content 8
7.5 Determination of coarse and fine aggregate content 8

8 Production of recycled aggregate concrete 8
8.1 Preparation 8
8.2 Mixing recycled aggregate concrete 8

9 Delivery and transportation of recycled aggregate concrete 8
9.1 Delivery of ready-mixed fresh concrete 8
9.2 Transportation of ready-mixed fresh concrete 9

10 Execution of recycled aggregate concrete 9
10.1 Pumping 9
10.2 Casting and curing 9

Annex A (informative) Application guideline of recycled aggregate concrete 10

Annex B (informative) Method for determining w/c ratio of recycled aggregate concrete 11

Bibliography 13