DIN EN 16351:2025-07 (E)

Timber structures - Cross laminated timber - Requirements

Contents

Page

European foreword 4

Introduction 5

1 Scope 7

2 Normative references 8

3 Terms, definitions and symbols 10
3.1 Terms and definitions 10
3.2 Symbols 16
3.2.1 Main symbols 16
3.2.2 Subscripts 17

4 Characteristics 19
4.1 Modulus of elasticity, bending strength, compressive strength, tensile strength and shear strength 19
4.1.1 General 19
4.1.2 Geometrical data of cross laminated timber 21
4.1.3 Strength, stiffness and density properties of layers 22
4.1.4 Bending strength of large finger joints 24
4.1.5 Rolling shear strength, compression strength perpendicular to grain and density of cross laminated timber 24
4.2 Bonding strength 25
4.2.1 General 25
4.2.2 Bonding strength of glue lines between layers 25
4.2.3 Bonding strength of structural edge bonds 26
4.2.4 Bonding strength of large finger joints 26
4.3 Resistance to fire 26
4.4 Reaction to fire 27
4.4.1 General 27
4.4.2 Classification without further testing 27
4.4.3 Classification based on testing 29
4.5 Dimensional stability 30
4.6 Emission of formaldehyde 30
4.7 Durability 31
4.7.1 Durability of bonding strength 31
4.7.2 Durability of other characteristics 32

5 Assessment and Verification of Constancy of Performance (AVCP) 33
5.1 General 33
5.2 Type testing 33
5.2.1 General 33
5.2.2 Test samples, testing and compliance criteria 34
5.2.3 Test reports 41
5.3 Factory production control (FPC) 41
5.3.1 General 41
5.3.2 Provisions 41
5.3.3 Initial inspection of factory and of FPC 51
5.3.4 Continuous surveillance of FPC 51
5.3.5 Procedure for modifications 51

Annex A (normative) Delamination test of glue lines between layers 52

Annex B (normative) Tests with laminations with or without finger joints 56

Annex C (normative) Determination of strength, stiffness and density characteristics of cross laminated timber 59

Annex D (normative) Measurement of moisture content 76

Annex E (normative) Adhesive application for finger joints in laminations 77

Annex F (normative) Minimum production provisions 78

Annex G (normative) Shear tests 92

Annex H (normative) Additional test methods and requirements for adhesives of subclass FJ for use in structural edge bonds 95

Bibliography 96