

ISO 7567:2024-10 (E)

Bamboo structures - Glued laminated bamboo - Product specifications

Contents

Page

Foreword..... iv

Introduction..... v

1 Scope..... 1

2 Normative references..... 1

3 Terms and definitions..... 1

4 Symbols..... 3

5 Component requirements..... 3

5.1 Bamboo strip requirements.....3

5.1.1 Appearance.....3

5.1.2 Maturity.....3

5.1.3 Density.....4

5.2 Adhesives.....4

6 Performance requirements..... 4

6.1 Extension joints in laminations.....4

6.1.1 Moisture content of bamboo strips.....4

6.1.2 Extension joints geometry.....4

6.1.3 Extension joint surface and adhesive application.....4

6.2 Glue line integrity and strength.....5

6.3 Property requirements.....6

7 Manufacturing requirements..... 6

7.1 General.....6

7.2 Adhesives.....6

7.3 Bamboo.....6

8 Factory production internal quality control..... 7

8.1 General.....7

8.2 Glue line integrity.....7

8.3 Gluing record.....7

Annex A (normative) Shear performance test..... 8

Annex B (informative) Personnel, facilities, manufacture, and quality control..... 11

Annex C (informative) Formaldehyde emission..... 14

Annex D (informative) Examples of extension joints..... 15

Bibliography..... 16