

# DIN EN 607:2024-04 (E)

## Eaves gutters and fittings made of PVC-U - Definitions, requirements and testing

<b>Contents</b>		<b>Page</b>
European foreword .....		3
1	Scope .....	4
2	Normative references .....	4
3	Terms and definitions .....	6
4	Symbols .....	9
5	Material .....	9
5.1	PVC material .....	9
5.2	Other materials .....	9
5.3	Utilization of reworked material and recycle .....	9
6	Appearance .....	10
7	Geometrical characteristics .....	10
7.1	Width of gutters .....	10
7.2	Effective length of gutters .....	10
7.3	Shape and dimensions of fittings .....	10
8	Physical and mechanical characteristics of gutters .....	11
9	Physical characteristics of fittings .....	11
10	Sealing joints .....	12
11	Adhesives .....	12
12	Fitness for purpose of gutter systems .....	13
13	Marking .....	14
13.1	General .....	14
13.2	Minimum required marking of gutters .....	14
13.3	Minimum required marking of fittings .....	15
Annex A (normative) Utilization of non-virgin material .....		16
Annex B (normative) Impact test .....		18
Annex C (normative) Heat reversion test for fittings .....		19
Annex D (normative) Watertightness test .....		20
Annex E (informative) Cross section areas .....		21
Bibliography .....		22