

DIN EN 607:2024-04 (E)

Eaves gutters and fittings made of PVC-U - Definitions, requirements and testing

Contents	Page
European foreword	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	6
4 Symbols	9
5 Material	9
5.1 PVC material	9
5.2 Other materials	9
5.3 Utilization of reworked material and recyclate	9
6 Appearance	10
7 Geometrical characteristics	10
7.1 Width of gutters	10
7.2 Effective length of gutters	10
7.3 Shape and dimensions of fittings	10
8 Physical and mechanical characteristics of gutters	11
9 Physical characteristics of fittings	11
10 Sealing joints	12
11 Adhesives	12
12 Fitness for purpose of gutter systems	13
13 Marking	14
13.1 General	14
13.2 Minimum required marking of gutters	14
13.3 Minimum required marking of fittings	15
Annex A (normative) Utilization of non-virgin material	16
Annex B (normative) Impact test	18
Annex C (normative) Heat reversion test for fittings	19
Annex D (normative) Watertightness test	20
Annex E (informative) Cross section areas	21
Bibliography	22