ISO/TS 17870-3:2023-01 (E)

Ceramic tiles - Installation - Part 3: Installation of large format porcelain tiles and panels by mechanical means onto a supporting structure

Contents

Page

Foreword v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Exchange of information 3

5 Workmanship 4

6 Ventilated façades 4
6.1 General 4

7 Methodsofmechanicalfixingforporcelain 5
7.1 General 5
7.2 Anchored systems 5
7.2.1 General 5
7.2.2 Bracket and strap attachment 6
7.2.3 Undercut drilling 7
7.2.4 Anchorage - pull-out testing of undercut anchors and edge fracture testing of slotted edge systems 7
7.3 Apertured tile systems 8
7.4 Edge slotted systems 9
7.4.1 General 9
7.4.2 Horizontal drift 10
7.4.3 Effect of frost 10
7.5 Visible overlapping clip systems 10
7.6 Off-site prefabrication 11
7.7 Cutting large format porcelain tiles or panels 11
7.7.1 Wet cutting 11
7.7.2 Scribe and break 11

8 Erection sequence 11

9 Setting out 12
9.1 General 12
9.2 Plumb and planarity 12

10 Fixings 12

11 Wind loads 12
11.1 Wind-load calculations 12
11.2 Wind-load testing 13
11.3 Components - wind-load resistance 13
11.4 Operational forces 13

12 Impact criteria and performance testing 13
12.1 General 13
12.2 Performance category 13

12.3 Impact resistance 14
12.4 Hard body impact testing 15
12.4.1 General 15
12.4.2 Equipment 16
12.4.3 Procedure 16
12.5 Soft body impact testing 16
12.5.1 General 16
12.5.2 Equipment 17
12.5.3 Procedure 18
12.6 Mesh backing 19

13 External corners and edge treatment 19

14 Thermal moisture and structural movement 20
14.1 General 20
14.2 Movement 20
14.2.1 General 20
14.2.2 Thermal movement 20
14.2.3 Moisture movement of a masonry structure to which a façade supporting metal framework is to be attached 21
14.2.4 Permeability to water 21

15 Durability and design life 21
15.1 General 21
15.2 Durability 21
15.3 Simplicity 22

16 Fixing large format porcelain tiles or panels façade systems support rails to a metallic subframe or directly to the building structure 22
16.1 Strength 22
16.2 Adjustment 22

17 Reactiontofire 23

18 Handling of materials 23
18.1 Size and weight 23
18.2 System training of installers 23

19 Storage and control of materials 23
19.1 Marking and packing 23
19.1.1 General 23
19.1.2 Protective packing 23
19.2 Delivery and handling 24
19.3 Storage of prefabricated components 24
19.3.1 General 24
19.3.2 Protection of work 24

20 Cleaning 24

21 Access for maintenance 24
21.1 General 24
21.2 Designing for access 25

22 Environmental Effects 25
22.1 Effect of weathering, atmospheric pollution and chemical attack 25
22.2 Effect of changes in temperature 25
22.3 Effect of sunlight 25

Bibliography 26