DIN ISO 13320:2022-12 (E)

Particle size analysis - Laser diffraction methods (ISO 13320:2020)

Contents

Page

National foreword ... **4**

National Annex NA (informative) **Bibliography** ... **5**

Foreword ... **6**

Introduction ... **7**

1 Scope ... **8**

2 Normative references ... **8**

3 Terms, definitions and symbols ... **8**
3.1 Terms and definitions ... 8
3.2 Symbols ... 13

4 Principle ... **15**
4.1 General ... 15
4.2 Theory ... 15
4.3 Typical instrument and optical arrangement ... 16
4.4 Measurement zone ... 18
4.5 Application and sample presentation ... 18
4.6 Off-line measurements ... 19
4.7 In-line measurements ... 19
4.8 Online measurements ... 19
4.9 At-line measurements ... 20
4.10 Scattering and detectors ... 20

5 Operational requirements and procedures ... **20**
5.1 Instrument location ... 20
5.2 Dispersion gases ... 20
5.3 Dispersion liquids ... 21
5.4 Sample inspection, preparation, dispersion and concentration ... 21
5.4.1 Sample inspection ... 21
5.4.2 Preparation ... 21
5.4.3 Dispersion ... 21
5.4.4 Concentration ... 22
5.5 Measurement ... 22
5.5.1 Setting up instrument and blank measurement ... 22
5.5.2 Sample preparation ... 23
5.5.3 Data collection of the scattering pattern ... 23
5.5.4 Selection of an appropriate optical model ... 23
5.5.5 Conversion of scattering pattern into PSD ... 23
5.5.6 Robustness ... 24
5.6 Resolution and sensitivity ... 24
5.6.1 General ... 24
5.6.2 Resolution ... 24
5.6.3 Sensitivity and result variability ... 24

6 Accuracy repeatability and instrument qualification ... **25**
6.1 General ... 25
6.2 Accuracy ... 26
6.2.1 Introduction ... 26
6.2.2 Accuracy test ... 26

6.3 Instrument repeatability 26
6.3.1 Introduction 26
6.3.2 Repeatability test 26
6.4 Method repeatability 27
6.4.1 Introduction 27
6.4.2 Method repeatability test 27
6.5 Accuracy under intermediate precision conditions 27
6.5.1 General 27
6.5.2 Intermediate precision conditions (general test) 28
7 Reporting of results 28
7.1 General 28
7.2 Sample 28
7.3 Dispersion 29
7.4 Laser diffraction measurement 29
7.5 Analyst identification: 29
Annex A (informative) **Theoretical background of laser diffraction 31**
Annex B (informative) **Advice on dispersion liquids 48**
Annex C (informative) **Dispersion methods — Recommendations 49**
Annex D (informative) **Instrument preparation — Recommendations 51**
Annex E (informative) **Error sources and diagnosis 53**
Annex F (informative) **Refractive index — Recommendations 56**
Annex G (informative) **Laser diffraction robustness and ruggedness 58**
Annex H (normative) **Certified reference materials, reference materials and comparison parameters 61**
Bibliography 64