

DIN EN 13791/A20:2022-04 (E)

Assessment of in-situ compressive strength in structures and precast concrete components; Amendment A20

Contents

	Page
Foreword	4
Introduction	5
NA.1 Scope	6
NA.2 Normative references	6
NA.3 Terms and definitions, symbols and abbreviations.....	7
NA.3.1 Terms and definitions.....	7
NA.3.2 Symbols and abbreviations.....	7
NA.5 Test regions, test locations and number of tests.....	8
NA.5.2 Test locations.....	8
NA.6 Core testing and the determination of the in situ compressive strength.....	8
NA.7 Initial evaluation of the data set.....	9
NA.7.2 Evaluation of individual test results within a test region	9
NA.8 Estimation of compressive strength for structural assessment of an existing structure	9
NA.8.1 Based only on core test data	9
NA.8.2 Based on a combination of indirect test data and core test data	11
NA.8.3 Use of indirect testing with at least three core test data	12
NA.8.4 Assessment of compressive strength class of concrete.....	12
NA.8.5 Rebound test without correlation with core strength.....	14
NA.9 Assessment of compressive strength class of concrete in case of doubt.....	16
NA.9.1 General	16
NA.9.4 Screening test using a general or specific relationship with an indirect test procedure	17
NA.9.6 Reference line W for determining a correlation with indirect tests.....	17
Bibliography	19

Figures

Figure NA.1 — Procedure for the assessment of characteristic in situ compressive strength as a function of the sample size and the standard deviation	10
Figure NA.2 — Example of plotting the reference line W.....	18

Tables

Table NA.1 — Minimum number — n of cores for limited test regions.....	10
Table NA.2 — Factor k_3	11
Table NA.3 — Values — k_n for characteristic values (5 % fractile).....	11
Table NA.4 — Characteristic minimum in situ compressive strength $f_{ck,is}$ of normal and high-strength concrete for compressive strength classes as in DIN EN 206-1:2001-07	13
Table NA.5 — Characteristic minimum in situ compressive strength $f_{ck,is}$ of joint-sealed lightweight concrete for the respective compressive strength classes as in DIN EN 206-1:2001-07	14

Table NA.6 — Rebound numbers R and comparable compressive strengths as in DIN EN 206-1:2001-07 and DIN 1045-2:2008-08.....	15
Table NA.7 — Energy or velocity difference Q and comparable compressive strengths as in DIN EN 206-1:2001-07 and DIN 1045-2:2008-08.....	16
Table NA.8 — Minimum required correlation coefficient	18