

# DIN EN 14081-3:2022-06 (E)

## Timber structures - Strength graded structural timber with rectangular cross section - Part 3: Machine grading; additional requirements for factory production control

---

<b>Contents</b>		<b>Page</b>
European foreword .....		3
Introduction .....		4
1	Scope .....	5
2	Normative references .....	5
3	Terms and definitions .....	5
4	Requirements for the operation, calibration and maintenance of a grading machine .....	6
5	Additional requirements for factory production control for machine control systems .....	6
5.1	General .....	6
5.2	Additional testing requirements .....	6
6	Additional factory production control requirements for output control systems .....	7
6.1	General .....	7
6.2	Grading .....	7
6.3	Sampling .....	7
6.4	Destructive testing and calculation of characteristic values .....	7
6.5	Batch verification .....	8
6.6	Recording .....	8
Annex A (normative) Requirements for using control planks .....		9
A.1	General .....	9
A.2	Requirements for selecting the control planks .....	9
A.3	Requirements for the use of control planks for factory production control .....	9
A.4	Requirements for the use of control planks during surveillance visits .....	10
Bibliography .....		11