DIN EN 13126-13:2022-04 (E)

Building hardware - Hardware for windows and door height windows - Requirements and test methods - Part 13: Sash balances

Contents

Page

European foreword 3

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Classification 6
4.1 General 6
4.2 Durability (1 - first box) 7
4.3 Mass (2 - second box) 7
4.4 Corrosion resistance (3 - third box) 7
4.5 Test Sizes (4 - fourth box) 7
4.6 Rating (5 - fifth box) 7
4.7 Example of classification for sash balances 7

5 Requirements 8
5.1 Dangerous substances 8
5.2 Integrated maximum opening stop 8
5.3 Free movement test 8
5.4 Durability 8
5.5 Rating - Resistance to manually applied load test 8
5.6 Corrosion resistance test 9

6 Test equipment and preparation for the test 9
6.1 Sash balances installed in the test specimen 9
6.2 Test specimens from the sash balance manufacturer 9
6.3 Test rig 9
6.4 Hardware 9

7 Test methods 10
7.1 Samples 10
7.2 Free movement test procedure 10
7.3 Durability 10
7.3.1 Durability test procedure 10
7.3.2 Durability test - acceptance criteria 10
7.4 Resistance to manually applied load test procedure 11
7.5 Corrosion resistance test 11

8 Marking 11

Annex A (informative) Test procedures 12

Annex B (informative) Flowchart of test procedure 14

Bibliography 15