

DIN EN 13126-1:2022-04 (E)

Building hardware - Hardware for windows and door height windows - Requirements and test methods - Part 1: Requirements common to all types of hardware

Contents	Page
European foreword	4
Introduction	7
1 Scope	8
2 Normative references	9
3 Terms and definitions	9
4 Classification	10
4.1 General	10
4.2 Category of use (1 - first digit)	10
4.3 Durability (2 - second digit)	10
4.4 Mass (3 - third digit)	11
4.5 Fire resistance (4 - fourth digit)	11
4.6 Safety in use (5 - fifth digit)	11
4.7 Corrosion resistance (6 - sixth digit)	11
4.8 Security (7 - seventh digit)	11
4.9 Applicable part (8 - eighth digit)	11
4.10 Test sizes (9 - ninth digit)	11
4.11 Example of classification hardware in accordance with EN 13126-9	11
5 Requirements common to all types of hardware	12
5.1 Dangerous substances	12
5.2 Category of use (1 - first digit)	12
5.3 Durability (2 - second digit)	12
5.4 Mass (3 - third digit)	12
5.5 Fire resistance (4 - fourth digit)	13
5.6 Safety in use (5 - fifth digit)	13
5.7 Corrosion resistance (6 - sixth digit)	13
5.8 Security (7 - seventh digit)	13
5.9 Applicable part (8 - eighth digits)	13
5.10 Test sizes (9 - ninth digits)	14
5.11 Mechanical strength	14
6 Test equipment	14
6.1 General	14
6.2 Mounting of specimen	14
6.3 Test sizes	14
6.4 Profile and material of test windows and door height windows	14
6.4.1 General	14
6.4.2 Test specimen for hardware on timber windows and door height windows	14
6.4.3 Test specimen for hardware on PVC-U profile windows and door height windows	15
6.4.4 Test specimen for hardware used on aluminium or steel windows and door height windows	15
6.4.5 Clamping the specimen into the test-rig	16
7 Test methods	16
7.1 General	16
7.2 Lubrication of hardware	16

7.3	Sash-mass	16
7.3.1	Adjusting the sash-mass	16
7.3.2	Selecting the sash-mass	17
7.4	Resistance to corrosion	17
8	Test procedures	17
8.1	General	17
8.2	Durability test	17
8.3	Additional test requirements	17
8.4	Acceptance criteria	17
9	Marking	18
Annex A (informative) List of parts and titles and their reference to relevant window types		19
Annex B (informative) Window types		20
Bibliography		31