

DIN EN 12390-1:2021-09 (E)

Testing hardened concrete - Part 1: Shape, dimensions and other requirements for specimens and moulds

Contents		Page
European foreword		3
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Shape, dimensions and tolerances of specimens	5
4.1	General	5
4.2	Cubes	6
4.2.1	Nominal sizes	6
4.2.2	Designated sizes	6
4.2.3	Tolerances	6
4.3	Cylinders	6
4.3.1	Nominal sizes	6
4.3.2	Designated sizes	7
4.3.3	Tolerances	7
4.3.4	Applicability of tolerances	7
4.4	Prisms	7
4.4.1	Nominal sizes	7
4.4.2	Designated sizes	7
4.4.3	Tolerances	8
4.5	Measurement of dimensions and shape of specimens	8
5	Moulds	8
5.1	General	8
5.2	Calibrated moulds	8
5.2.1	General	8
5.2.2	Calibrated moulds for cubical specimens	9
5.2.3	Calibrated moulds for cylindrical specimens	9
5.2.4	Calibrated moulds for prismatic specimens	9
Annex A (normative) Application of EN ISO 1101 to concrete test specimens and moulds		10
A.1	General	10
A.2	Flatness	10
A.3	Perpendicularity	11
A.4	Straightness	11
Annex B (normative) Assessment of flatness of specimens and moulds		12