DIN EN 12046-1:2020-11 (E)

Operating forces - Test method - Part 1: Windows

Contents

Page

European foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 4

4 Principle of test 4

5 Apparatus 5
5.1 Test rig 5
5.2 Linear motion 7
5.3 Rotary motion 7

6 Test specimen 7

7 Conditioning and preparation of the test specimen 8
7.1 Conditioning 8
7.2 Preparation 8

8 Procedure 8
8.1 Test sequence 8
8.2 Rate of loading 9
8.3 Disengagement of hardware 9
8.4 Measurement of the manual force(s) to operate the casement or sash 9
8.4.1 For all windows with the exception of vertical sliding windows 9
8.4.2 For vertical sliding windows 9
8.5 Full engagement of closing and locking hardware 11

9 Expression of results 11

10 Test report 11