DIN 18216:2021-02 (E)

Formwork ties; requirements, testing, use

Contents

Page

Foreword ... 3

1 Scope ... 4

2 Normative references ... 4

3 Terms and definitions ... 4

4 Materials ... 5
4.1 General ... 5
4.1.1 Selection of materials ... 5
4.1.2 Characteristic values ... 6
4.2 Ductility requirements ... 6
4.2.1 Steel ... 6
4.2.2 Steel castings ... 6
4.2.3 Spheroidal graphite cast iron and malleable cast iron ... 6
4.3 Inspection documents ... 6
4.3.1 Steel ... 6
4.3.2 Casting materials ... 6

5 Requirements on the design ... 7

6 Component testing ... 7
6.1 General and test pieces ... 7
6.2 Test method A ... 8
6.2.1 General ... 8
6.2.2 Load capacity of the tie rod ... 8
6.2.3 Dimensional checks and material testing ... 9
6.2.4 Testing the complete formwork tie ... 9
6.2.5 Checking the thread connection ... 12
6.2.6 Analysis of the tie lock ... 13
6.3 Test method B ... 14
6.4 Testing individual tie plates ... 17
6.5 Testing of individual tie locks on the tie rod ... 18
6.6 Testing of tie rod connections ... 19
6.7 Documentation of component testing ... 20
6.7.1 Test report ... 20
6.7.2 Information on the formwork tie components ... 20

7 Quality assurance during manufacturing ... 21

8 Marking ... 21
8.1 General ... 21
8.2 Tie rod ... 22
8.3 Tie lock and tie rod connections ... 22
8.4 Tie plates ... 22

9 Use ... 22

Annex A (normative) Quality assurance tests ... 23

Bibliography ... 24