

DIN EN 196-6:2019-03 (E)

Methods of testing cement - Part 6: Determination of fineness

| Contents | | Page |
|-------------------------|--|-------------|
| European foreword | | 3 |
| 1 | Scope | 4 |
| 2 | Normative references | 4 |
| 3 | Sieving method | 4 |
| 3.1 | Principle | 4 |
| 3.2 | Apparatus | 4 |
| 3.3 | Material for checking the sieve | 5 |
| 3.4 | Procedure | 5 |
| 3.4.1 | Determination of the cement residue | 5 |
| 3.4.2 | Checking the sieve | 5 |
| 3.5 | Expression of results | 6 |
| 4 | Air permeability method (Blaine method) | 6 |
| 4.1 | Principle | 6 |
| 4.2 | Apparatus | 6 |
| 4.3 | Materials | 8 |
| 4.4 | Test conditions | 8 |
| 4.5 | Compacted cement bed | 9 |
| 4.5.1 | Basis | 9 |
| 4.5.2 | Preparation of the sample | 9 |
| 4.5.3 | Determination of density | 9 |
| 4.5.4 | Formation of the bed | 9 |
| 4.6 | Air permeability test | 10 |
| 4.6.1 | Basis | 10 |
| 4.6.2 | Procedure | 10 |
| 4.7 | Calibration of apparatus | 11 |
| 4.7.1 | Determination of the bed volume by measurement | 11 |
| 4.7.2 | Determination of the apparatus constant | 11 |
| 4.7.3 | Recalibration | 12 |
| 4.8 | Special cements | 12 |
| 4.9 | Simplification of the calculations | 13 |
| 4.9.1 | Basic formula | 13 |
| 4.9.2 | Effect of specified porosity | 13 |
| 4.9.3 | Effect of controlled temperature | 13 |
| 4.9.4 | Effect of density of cement | 14 |
| 4.10 | Expression of results | 14 |
| 5 | Air-jet sieving method | 15 |
| 5.1 | Principle | 15 |
| 5.2 | Apparatus | 15 |
| 5.3 | Procedure | 16 |
| 5.4 | Checking the sieve | 17 |
| 5.5 | Expression of results | 17 |
| 5.6 | Repeatability and reproducibility | 17 |