

DIN EN 12467:2018-07 (E)

Fibre-cement flat sheets - Product specification and test methods (includes Amendment :2018)

Contents		Page
European foreword		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Symbols and abbreviations	8
5	Requirements	9
5.1	General	9
5.1.1	Composition	9
5.1.2	Appearance and finish	9
5.2	Classification	10
5.2.1	General	10
5.2.2	Category A	10
5.2.3	Category B	10
5.2.4	Category C	10
5.2.5	Category D	10
5.2.6	Groups of sizes	10
5.3	Dimensions and tolerances	10
5.3.1	General	10
5.3.2	Nominal length and width	10
5.3.3	Thickness	11
5.3.4	Tolerances on nominal dimensions	11
5.3.5	Tolerances on shape	12
5.4	Physical requirements and characteristics	12
5.4.1	General	12
5.4.2	Apparent density	13
5.4.3	Moisture movement	13
5.4.4	Mechanical characteristics - Bending strength (MOR) - Modulus of elasticity (MOE)	13
5.4.5	Water impermeability for Categories A, B and D	14
5.4.6	Water vapour permeability for Category D	14
5.5	Durability requirements	14
5.5.1	General	14
5.5.2	Freeze-thaw for Categories A, B and D	14
5.5.3	Heat-rain for Categories A and B	14
5.5.4	Warm water for Categories A, B, C and D	14
5.5.5	Soak-dry for Categories A, B, C and D	14
5.6	Fire and safety	14
5.6.1	Reaction to fire	14
5.6.2	Release of dangerous substances	15
5.7	Product information	15
6	Assessment and verification of constancy of performance -- AVCP	15
6.1	General	15
6.2	Type testing	16
6.2.1	General	16
6.2.2	Test samples, testing and compliance criteria	17
6.2.3	Test reports	17

6.3	Factory production control (FPC)	17
6.3.1	General	17
6.3.2	Requirements	18
6.3.3	Product specific requirements	20
6.3.4	Initial inspection of factory and of FPC	21
6.3.5	Continuous surveillance of FPC	21
6.3.6	Procedure for modifications	21
6.4	Inspection of a consignment of finished products	22
7	Test methods	22
7.1	General	22
7.2	Dimensional and geometrical tests	22
7.2.1	Preparation of specimen	22
7.2.2	Apparatus	22
7.2.3	Procedure	22
7.2.4	Expression and interpretation of results	25
7.3	Tests for physical performance and characteristics	26
7.3.1	Apparent density	26
7.3.2	Mechanical characteristics - Bending strength - Modulus of elasticity (Bending modulus)	26
7.3.3	Water impermeability	31
7.3.4	Water vapour permeability	32
7.3.5	Warm water	32
7.3.6	Soak-dry	33
7.3.7	Moisture movement test	34
7.4	Tests for climatic performance	34
7.4.1	Freeze-thaw	34
7.4.2	Heat-rain	36
7.5	Test for reaction to fire performance	37
7.5.1	Sheets satisfying the requirements for the fire reaction Class A1 without the need for testing	37
7.5.2	Other sheets	37
8	Marking, labelling and packaging	45
Annex A (normative) Consignment inspection sampling		46
Annex B (normative) Statistical method for determining the corresponding wet values or revised dry specifications for the MOR when carrying out the dry method of test or when tested prior to coating for quality control purposes		47
B.1	Procedure	47
B.2	Determination of the correlation between the results of testing wet and dry specimens ...	47
B.3	Determination of the regression line	48
B.4	Determination of a value for wet testing from an obtained value for dry testing	48
B.5	Determination of the minimum value specified for dry testing x_{std} corresponding to the minimum value specified for wet testing in this document y_{std}	49
Annex C (normative) Test method for the determination of moisture movement characteristic of fibre-cement sheets		51
C.1	General	51
C.2	Principle	51
C.3	Apparatus	51
C.4	Specimen preparation	51
C.5	Test procedure	51
C.6	Calculation of results	52
C.7	Test report	52
Annex ZA (informative) #Relationship of this European Standard with Regulation [EU] No. 305/2011		53

ZA.1 Scope and relevant characteristics	53
ZA.2 System of Assessment and Verification of Constancy of Performance [AVCP]	54
ZA.3 Assignment of AVCP tasks	54
Bibliography	57