

DIN EN 15824:2017-09 (E)

Specifications for external renders and internal plasters based on organic binders

Contents		Page
European foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Product characteristics	7
4.1	General	7
4.2	Water vapour permeability	7
4.3	Water absorption	8
4.4	Adhesion	8
4.5	Durability	8
4.6	Thermal conductivity	8
4.7	Reaction to fire	9
4.8	Dangerous substances	9
4.9	Summary of specifications	9
5	Description and designation	10
5.1	Description	10
5.2	Designation	10
6	Marking and labelling	10
7	Assessment and verification of constancy of performance (AVCP)	11
7.1	General	11
7.2	Product-type determination	11
7.2.1	General	11
7.2.2	Sampling	11
7.2.3	Reference test	11
7.2.4	Repeating of product-type determination	11
7.2.5	Recording	11
7.2.6	Application of test methods	12
7.3	Factory Production Control, FPC	12
7.3.1	General	12
7.3.2	Process control	12
7.3.3	Finished product conformity	12
7.3.4	Statistical techniques	13
7.3.5	Traceability - marking and stock control of products	13
7.3.6	Non-conforming products	13
Annex A (informative) Indicative test frequencies for Factory Production Control (FPC)		14
Annex ZA (informative) Relationship of this European Standard with Regulation (EU) No.305/2011 ..		15
ZA.3 Assignment of AVCP tasks		16
Bibliography		19

ZA.1 Scope and relevant characteristics	15
ZA.2 System of Assessment and Verification of Constancy of Performance (AVCP)	16