

DIN EN 13108-20:2016-12 (E)

Bituminous mixtures - Material specifications - Part 20: Type Testing

Contents	Page
European foreword.....	4
Introduction	6
1 Scope.....	7
2 Normative references.....	7
3 Terms and definitions.....	10
4 Requirements for Type Testing.....	10
4.1 General.....	10
4.2 Validity.....	11
4.2.1 Period of validity.....	11
4.2.2 Changes in aggregate.....	11
4.2.3 Change in bitumen.....	11
4.2.4 Change in Reclaimed Asphalt.....	12
4.2.5 Change in additive.....	12
5 Constituent materials.....	12
6 Bituminous Mixtures.....	12
6.1 General.....	12
6.2 Application.....	12
6.3 Sampling and testing.....	13
6.4 Composition.....	13
6.5 Specimen preparation.....	13
6.5.1 General.....	13
6.5.2 Laboratory validation.....	13
6.5.3 Production validation.....	13
7 Type Test Report.....	14
7.1 General.....	14
7.2 Constituents.....	14
7.3 Mix formulation.....	14
7.4 Temperatures.....	15
7.5 Test results.....	15
Annex A (normative) Properties and test methods for constituent materials.....	16
Annex B (normative) Summary of properties and test methods for bituminous mixtures.....	17
B.1 Asphalt Concrete (EN 13108-1).....	17
B.2 Asphalt Concrete for Very Thin Layers, BBTM (EN 13108-2).....	18
B.3 Soft Asphalt (EN 13108-3).....	19
B.4 Hot Rolled Asphalt (EN 13108-4).....	19
B.5 Stone Mastic Asphalt (EN 13108-5).....	20
B.6 Mastic asphalt (EN 13108-6).....	21
B.7 Porous Asphalt (EN 13108-7).....	21
B.8 Asphalt for Ultra-Thin Layers, AUTL (EN 13108-9).....	22
Annex C (normative) Methods of specimen preparation.....	23
C.1 General.....	23

C.2	Compaction energy	23
C.3	Reference density	23
C.4	Compaction degree	24
C.5	Void content.....	24
Annex D (normative)	Test procedures and conditions.....	26
D.1	Test procedures and conditions.....	26
D.2	Bulk density, maximum density, void content, voids filled with bitumen and voids in mineral aggregate.....	26
D.3	Water sensitivity.....	26
D.4	Resistance to abrasion by studded tyres	26
D.5	Bitumen aggregate affinity for application of porous asphalt on airfields.....	26
D.6	Resistance to permanent deformation by wheel-tracking test	27
D.7	Resistance to permanent deformation by tri-axial compression test.....	27
D.8	Stiffness	28
D.9	Fatigue	29
D.10	Marshall test for application on airfields.....	29
D.11	Resistance to fuel for application on airfields.....	29
D.12	Resistance to de-icing fluid for application on airfields.....	29
D.13	Binder drainage.....	29
D.14	Indentation and resistance to permanent deformation of mastic asphalt.....	29
D.15	Permeability	30
D.16	Particle loss of porous asphalt.....	30
D.17	Mixture SATS Durability index	30
D.18	Low temperature properties.....	30
D.19	Fracture toughness (potential for crack propagation)	30
D.20	Friction after polishing (FAP)	31
Annex E (informative)	Special requirements for airfields	32