

DIN EN 13163:2016-08 (E)

Thermal insulation products for buildings - Factory made expanded polystyrene (EPS) products - Specification (includes Amendment A 1:2015)

Contents		Page
European foreword		5
1	Scope	7
2	Normative references	7
3	Terms, definitions, symbols, units and abbreviated terms	9
3.1	Terms and definitions	9
3.2	Symbols, units and abbreviated terms	10
4	Requirements	13
4.1	General	13
4.2	For all applications	13
4.2.1	Thermal resistance and thermal conductivity	13
4.2.2	Length and width	14
4.2.3	Thickness	14
4.2.4	Squareness	14
4.2.5	Flatness	14
4.2.6	Reaction to fire of the product as placed on the market	15
4.2.7	Durability characteristics	15
4.3	For specific applications	15
4.3.1	General	15
4.3.2	Dimensional stability	15
4.3.3	Squareness	16
4.3.4	Compressive stress at 10 % deformation	16
4.3.5	Bending strength	17
4.3.6	Tensile strength perpendicular to faces	18
4.3.7	Deformation under specified compressive load and temperature conditions	18
4.3.8	Compressive creep	18
4.3.9	Shear behaviour	19
4.3.10	Cyclic loading behaviour	19
4.3.11	Water absorption	19
4.3.12	Freeze-thaw resistance	19
4.3.13	Water vapour transmission	20
4.3.14	Dynamic stiffness	20
4.3.15	Compressibility (only applicable on EPS T products)	21
4.3.16	Apparent density	22
4.3.17	Reaction to fire of the product in standardised assemblies simulating end-use applications	22
4.3.18	Continuous glowing combustion	22
4.3.19	Release of dangerous substances	22
5	Test methods	22
5.1	Sampling	22
5.2	Conditioning	23
5.3	Testing	23
5.3.1	General	23
5.3.2	Thermal resistance and thermal conductivity	23
6	Designation code	26

7	Assessment and Verification of the Constancy of Performance (AVCP)	27
7.1	General	27
7.2	Product Type Determination (PTD)	27
7.3	Factory Production Control (FPC)	27
8	Marking and labelling	27
Annex A (normative) Determination of the declared values of thermal resistance and thermal conductivity		
		29
A.1	General	29
A.2	Input data	29
A.3	Declared values	29
Annex B (normative) "Product type determination" (!PTD") and factory production control (FPC)		
		31
B.1	"Product type determination" and factory production control	31
B.2	Indirect testing for factory production control	36
Annex C (normative) Product classification		
		39
Annex D (normative) Multi layered EPS products		
		41
D.1	General	41
D.2	Requirements	41
D.3	Test methods	42
D.4	Evaluation of conformity	42
Annex E (informative) Verification of the reaction to fire classification of raw materials		
		43
E.1	General	43
E.2	Material covered by this annex	43
E.3	Preparation of samples	43
E.4	"Product type determination" for EPS raw material	43
E.5	Factory Production Control for EPS raw material	44
E.6	Certification of conformity for EPS raw material	44
E.7	Continuous surveillance of EPS raw material	45
E.8	Material certificate for EPS raw material	45
E.9	Requirement for raw material supply	46
Annex F (informative) Additional properties		
		47
F.1	General	47
F.2	Long-term compressive behaviour	47
F.3	Shear behaviour	47
F.4	Water vapour diffusion resistance factor	48
F.5	Examples of determination of thermal conductivity	48
F.6	Additional information	49
Annex ZA (informative) "Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation		
		50
Bibliography		
		61
Tables Table 1 -- Classes of dimensional tolerances		
		14
Table 2 -- Dimensional stability under specified temperature or specified temperature and humidity conditions		
		16
Table 3 -- Levels for compressive stress at 10 % deformation		
		17
Table 4 -- Levels for bending strength		
		17

Table 5 -- Levels of deformation under specified compressive load and temperature conditions	18
Table 6 -- Levels for dynamic stiffness	20
Table 7 -- Classes for thickness tolerances	21
Table 8 -- Levels for compressibility	21
Table 9 -- Test methods, test specimens and conditions	24
Table A.1 -- Values for k for one sided 90 % tolerance interval with a confidence level of 90 %	30
Table B.1 -- Number of tests for !PTD" and minimum product testing frequencies	31
Table B.2 -- Minimum product testing frequencies for the reaction to fire characteristics	34
Table C.1 -- Classification of EPS products	39
Table C.2 -- Classification EPS products with acoustical properties	40
Table E.1 -- Testing frequency of raw material	45
Table F.1 -- Correlation between bending strength and shear strength	47
Table F.2 -- Tabulated values of water vapour diffusion resistance index and water vapour permeability	48
Table ZA.1 -- Relevant clauses for factory made expanded polystyrene and intended use	51
Table ZA.2 -- Systems of AVCP	52
Table ZA.3.1 -- Assignment of AVCP tasks for factory made expanded polystyrene products under system 1 for reaction to fire and system 3 (see Table ZA.2)	53
Table ZA.3.2 -- Assignment of AVCP tasks for factory made expanded polystyrene products under system 3 (see Table ZA.2)	54
Table ZA.3.3 -- Assignment of AVCP tasks for factory made expanded polystyrene products under combined system 4 for reaction to fire and system 3 (see Table ZA.2)	55
Figures Figure B.1 -- Relationship between compressive stress at 10 % deformation and apparent density for indirect testing	37
Figure F.1 -- Example of a relationship between thermal conductivity (at 50 mm reference thickness and 10 °C mean temperature) apparent density for indirect testing of non infrared absorbing EPS	49
Figure ZA.1 -- Example CE marking information of products under AVCP system 3"	60