DIN EN 1536:2015-10 (E)

Execution of special geotechnical work - Bored piles (includes Amendment A1:2015)

Contents

Page

Foreword 4

1 Scope 5

2 Normative references 10

3 Terms and definitions 11

4 Information needed for the execution of the work 16
4.1 General 16
4.2 Special features 17

5 Geotechnical investigation 18
5.1 General 18
5.2 Specific requirements 18

6 Materials and products 19
6.1 Constituents 19
6.1.1 General 19
6.1.2 Bentonite 19
6.1.3 Polymers 20
6.1.4 Cement 20
6.1.5 Aggregates 20
6.1.6 Water 20
6.1.7 Additions 20
6.1.8 Admixtures 20
6.2 Support fluids 20
6.2.1 Bentonite suspensions 20
6.2.2 Polymer solutions 22
6.3 Concrete 22
6.3.1 General 22
6.3.2 Aggregates 23
6.3.3 Cement contents 23
6.3.4 Water/cement ratio 23
6.3.5 Admixtures 23
6.3.6 Fresh concrete 23
6.3.7 Sampling and testing on site 24
6.4 Grout 24
6.5 Reinforcement 25
6.6 Additional inserted products 25

7 Considerations related to design 25
7.1 General 25
7.2 Piles forming a wall 26
7.3 Excavation 27
7.4 Precast concrete elements 27
7.5 Reinforcement 27
7.5.1 General 27
7.5.2 Longitudinal reinforcement 28
7.5.3 Transverse reinforcement 28
7.6 Steel tubes and profile elements 29
7.7 Minimum and nominal cover 29

8 Execution ... 30
8.1 Construction tolerances ... 30
8.1.1 Geometrical tolerances ... 30
8.1.2 Installation tolerances for reinforcement cage ... 31
8.1.3 Tolerances for trimming ... 32
8.2 Excavation ... 32
8.2.1 General ... 32
8.2.2 Methods and tools ... 34
8.2.3 Excavations supported by casings ... 34
8.2.4 Excavations supported by fluids ... 36
8.2.5 Boring with continuous flight augers ... 36
8.2.6 Unsupported excavation ... 37
8.2.7 Enlargements ... 38
8.3 Reinforcement ... 38
8.3.1 General ... 38
8.3.2 Joints ... 38
8.3.3 Bending of reinforcement ... 38
8.3.4 Assembly of cages ... 39
8.3.5 Spacers ... 39
8.3.6 Installation ... 40
8.4 Concreting and trimming ... 40
8.4.1 General ... 40
8.4.2 Concreting in dry conditions ... 41
8.4.3 Concreting in submerged conditions ... 42
8.4.4 Extraction of casings ... 43
8.4.5 Permanent casings or linings ... 44
8.4.6 Concreting of continuous flight auger piles ... 44
8.4.7 Prepacked piles ... 45
8.4.8 Loss of immersion of tremie pipe or casing ... 45
8.4.9 Precast concrete elements and steel tubes or profiles ... 46
8.4.10 External grouting of bored piles ... 46
8.4.11 Trimming ... 47
8.5 Pile walls ... 47

9 Supervision, testing and monitoring ... 48
9.1 Construction controls ... 48
9.2 Bored pile testing ... 49
9.2.1 General ... 49
9.2.2 Pile load tests ... 49
9.2.3 Integrity tests ... 50

10 Records ... 50

11 Special Requirements ... 53

Annex A (informative) Glossary ... 55

Annex B (informative) Examples for details and frequencies for monitoring and testing ... 64

Annex C (informative) Sample records ... 69

Annex D (informative) Obligation of the provisions ... 76

Bibliography ... 82