

DIN EN 508-1:2014-08 (E)

Roofing and cladding products from metal sheet - Specification for self-supporting of steel, aluminium or stainless steel sheet - Part 1: Steel

Contents		Page
Foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms, definitions, symbols and abbreviations	7
3.1	General	7
3.2	Materials	7
3.3	Profile definitions	8
3.4	Product geometry	10
3.5	Symbols and abbreviations	13
4	Requirements	14
4.1	General	14
4.2	Materials	14
4.2.1	Materials for roll formed and brake pressed profiles	14
4.2.2	Materials for tiles	15
4.2.3	Nominal metallic coating	15
4.2.4	Organic coatings	15
4.3	Products	16
4.3.1	Mechanical resistance	16
4.3.2	Calculation and test of mechanical resistance	16
4.3.3	Dimensions	17
4.3.4	Dimensional tolerances for the profiled sheets	17
4.3.5	Safety in case of fire	17
5	Test methods	18
5.1	Material properties	18
5.2	Mechanical properties	18
6	Designation	18
7	Marking, labelling and packaging	18
7.1	Marking and labelling	18
7.2	Packaging and special ordering conditions	19
7.3	Transport, storage and handling	19
Annex A (informative)	Aluminium coated steel sheet (type A)	20
A.1	General	20
A.2	Specification for roof covering or cladding products	20
A.2.1	Steel grades	20
A.2.2	Coating mass	20
A.2.3	Dimensional tolerances	20
Annex B (normative)	Multilayer coated steel sheet	21
B.1	General	21

B.2	Substrate material	21
B.3	Specific requirements	21
B.3.1	Minimum nominal values of thickness	21
B.3.2	Bituminous coating specification	21
B.3.3	Durability	22
B.4	Freedom from defects	22
Annex C (informative) Metallic coatings		23
Annex D (normative) Dimensional tolerances		26
D.1	Tolerances for trapezoidal sheets	26
D.1.1	General	26
D.1.2	Depth of profile	26
D.1.3	Depth of stiffeners	27
D.1.4	Pitch	28
D.1.5	Widths of crown and valley	29
D.1.6	Cover width	30
D.1.7	Radius of bends	31
D.1.8	Deviation from straightness	31
D.1.9	Deviation from squareness	32
D.1.10	Length	33
D.1.11	Deviation of side lap	34
D.1.12	Curve radius and angles	35
D.2	Tolerances for sinusoidal profiles	35
D.3	Tolerances on tiles	35
D.3.1	General	35
D.3.2	Depth of tile	36
D.3.3	Web angular displacement (Figure D.13)	37
D.3.4	Pitch	37
D.3.5	Width of crown and valley (Figure D.15)	38
D.3.6	Cover width	38
D.3.7	Radius of bends	39
D.3.8	Deviation from straightness	39
D.3.9	Deviation from squareness	40
D.3.10	Length	40
D.3.11	Contraction or bulging	40
D.4	Methods for measuring profiles	41
D.4.1	General	41
D.4.2	Depth of profile	41
D.4.3	Depth of stiffeners	42
D.4.4	Pitch	42
D.4.5	Width of crown and valley	43
D.4.6	Cover width	43
D.4.7	Radius of bends	43
D.4.8	Straightness	43
D.4.9	Squareness	43
D.4.10	Length	44
D.4.11	Side laps	44
Bibliography		45