

DIN EN 13964:2014-08 (E)

Suspended ceilings - Requirements and test methods

Contents		Page
Foreword		6
Introduction		7
1	Scope	8
2	Normative references	9
3	Terms and definitions	12
3.1	General	12
3.2	Suspended ceiling and substructure components (see Figure 1)	13
3.2.1	General	13
3.2.2	Fixing, connections and supports	14
3.3	Ceiling membranes and ceiling membrane components	14
3.4	Typical suspended ceiling systems using volume or thin gauge materials	16
4	Requirements	20
4.1	Dimensions and tolerances - General	20
4.2	Modular dimensions	20
4.3	Mechanical resistance and stability of load bearing components	29
4.3.1	General	29
4.3.2	Substructure	29
4.3.3	Suspension components and fasteners	31
4.3.4	Resistance to fixings	31
4.3.5	Wind load resistance	31
4.3.6	Impact resistance	31
4.3.7	Seismic resistance	31
4.4	Safety in case of fire	32
4.4.1	Fire resistance	32
4.4.2	Reaction to fire	32
4.5	Hygiene, health and environment - Toxic gases and dangerous substances	33
4.5.1	Release of Asbestos (content)	33
4.5.2	Release and/or content of formaldehyde	34
4.5.3	Other dangerous substances	34
4.5.4	Susceptibility to the growth of harmful micro-organisms	34
4.6	Safety in use	34
4.6.1	Shatter properties	34
4.6.2	Flexural tensile strength	35
4.6.3	Mechanical strength, safety against failure - baffles	35
4.6.4	Electrical safety	35
4.7	Acoustics	35
4.7.1	Test specimen preparation	35
4.7.2	Sound absorption	35
4.7.3	Sound insulation	36
4.7.4	Direct field of application	36
4.8	Durability	36
4.8.1	General	36
4.8.2	Dampness	36
4.8.3	Service life requirements	37
4.8.4	Classification of ceiling exposure conditions	37
4.8.5	Corrosion protection	37
4.8.6	Contact corrosion protection	38

4.8.7	Durability of non-cellular PVC profiles	38
4.8.8	Durability of wooden products	39
4.9	Colour, light reflectance and gloss factor for suspended ceiling components	39
4.9.1	General	39
4.9.2	Measurement method of colour composition	39
4.9.3	Measurement method for light reflectance	39
4.9.4	Measurement and value of gloss factor	39
4.10	Thermal insulation	39
5	Loading capacity of substructures components - Test methods	39
5.1	General	39
5.2	Bending test of metal substructure profiles	40
5.2.1	General	40
5.2.2	Procedure for testing	40
5.2.3	Assessment of results	41
5.2.4	Test report	42
5.3	Testing of metal suspension and connecting components	43
5.3.1	General	43
5.3.2	Static test	47
5.3.3	Functional test	48
5.3.4	Assessment of test results (static test)	48
5.3.5	Test report	48
5.4	Acceptance factor k	49
6	Evaluation of conformity	50
6.1	General	50
6.2	Initial type testing	50
6.3	Factory production control (FPC)	51
6.3.1	General	51
6.3.2	General requirements	51
6.3.3	Product specific requirements	51
6.3.4	Initial inspection of factory and of FPC	55
6.3.5	Continuous surveillance of FPC	56
6.3.6	Procedure for modifications	56
7	Marking, labelling and packaging	56
7.1	Marking and labelling	56
7.2	Packaging	56
8	Technical documentation	56
Annex A (informative) Guidance for installation		57
A.1	Introduction	57
A.2	Manufacturer's instructions	57
A.3	Site conditions	58
A.4	Supply and storage of materials	58
A.5	Measurement and maximum deviations	58
A.5.1	Level mark	58
A.5.2	Flatness	58
A.5.3	Squareness	58
A.5.4	Alignment of linear components	58
A.5.5	Cut to size membrane components	58
A.5.6	Fire resistant ceilings	59
A.5.7	Top fixing and perimeter trim fixing	59
A.6	Mechanical resistance and stability of load bearing components	59
Annex B (informative) Selection of top fixing and perimeter trim fixing		61
Annex C (informative) Wind load resistance		63
Annex D (normative) Impact resistance		64

D.1	Scope	64
D.2	Definitions	64
D.3	Test apparatus	64
D.3.1	Balls	64
D.3.2	Ball gun	64
D.4	Mounting of structural elements	65
D.5	Test procedure	65
D.5.1	General	65
D.5.2	Calibration of the ball gun apparatus	66
D.5.3	Testing of ceiling elements	66
D.6	Evaluation	66
D.7	Test report	66
Annex E (normative) Formaldehyde classes and associated test methods		68
Annex F (normative) Membrane components - Flexural tensile strength test		70
F.1	General	70
F.2	Test equipment	70
F.2.1	General	70
F.2.2	Test frame	70
F.2.3	Loading equipment	71
F.2.4	Test room/chamber	72
F.2.5	Balance	72
F.3	Test conditions	72
F.3.1	Environmental conditions	72
F.3.2	Restraints/boundary conditions	72
F.4	Test specimen	73
F.4.1	Size and characteristics	73
F.4.2	Number of specimens	73
F.4.3	Conditioning	73
F.5	Test procedure	73
F.5.1	Types of loading of the specimen	73
F.5.2	General	73
F.5.3	Test without loading (minimum normative requirement)	73
F.5.4	Test with additional load	74
F.6	Test report	75
F.7	Extended field of application	76
Annex G (normative) Suspension component - Functional test		77
Annex H (normative) Perimeter trim component- Functional test, determination of load bearing capacity		80
H.1	General	80
H.2	Basic test for perimeter trims	80
H.2.1	Test installation	80
H.2.2	Fixing the perimeter trims	81
H.2.3	Test load	81
H.2.4	Number of tests	82
H.2.5	Application of the load	82
H.2.6	Perimeter trim thickness	83
H.2.7	Alternative testing	83
H.2.8	Test report	83
Annex I (normative) Reaction to fire test - Mounting and fixing		85
I.1	Dimensions of the test rig in accordance with EN 13823	85
I.2	Ceiling membrane components	85
I.2.1	Mounting and fixing in accordance with EN 13823	85
I.2.2	End use application rules	92

I.3	Substructure components	92
I.3.1	General	92
I.3.2	Mounting and fixing in accordance with EN 13823	93
I.3.3	End use application rules	94
I.4	Reaction to fire requirements for small products and components	95
I.4.1	Principles	95
I.4.2	Small kit components	95
I.4.3	Small constituents	95
I.4.4	Linear joint kit components	96
I.4.5	Embedded constituents	96
I.4.6	Provisions accompanying performance declarations	96
Annex J (normative) Mechanical strength, safety against failure - baffles		97
J.1	General	97
J.2	Test equipment	97
J.2.1	Loading brackets	97
J.2.2	Conditioning chamber	97
J.2.3	Loading device	97
J.3	Test specimen	97
J.4	Number of specimen	97
J.5	Conditioning	97
J.6	Test set up (see Figure J.1)	98
J.7	Test procedure	99
J.8	Performance criteria, assessment, evaluation and expression of the test result	100
J.9	Test report	100
Annex K (informative) Reaction to fire performance - Classified without the need for further testing (CWFT)		101
Annex L (informative) Guidance on the choice of attestation of conformity system		102
Annex M (informative) Significant technical changes between this European Standard and the previous edition		105
Annex ZA (informative) Clauses of this European Standard addressing essential requirements or other provisions of EU Directives		106
ZA.1	Scope and relevant clauses	106
ZA.2	Procedure for attestation of conformity	111
ZA.2.1	Systems of attestation of conformity	111
ZA.2.2	EC certificate of conformity and EC declaration of conformity	117
ZA.3	CE marking	119
ZA.3.1	General	119
according also to (an)other harmonized technical specification(s)		126
Bibliography		128