

DIN EN 15682-2:2013-10 (E)

Glass in building - Heat soaked thermally toughened alkaline earth silicate safety glass - Part 2: Evaluation of conformity/Product standard

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Requirements	6
4.1	Product description	6
4.2	Conformity with the definition of heat soaked thermally toughened alkaline earth silicate safety glass	7
4.3	Determination of the characteristic's performances	7
4.3.1	Characteristics of heat soaked thermally toughened alkaline earth silicate safety glass	7
4.3.2	Determination of characteristics of heat soaked thermally toughened alkaline earth silicate safety glass products	8
4.4	Durability	10
4.5	Dangerous substances	11
5	Evaluation of conformity	11
5.1	General	11
5.2	Initial type testing of the product (see 5.1, b))	11
5.2.1	General	11
5.2.2	Initial type testing of heat soaked thermally toughened alkaline earth silicate safety glass	12
5.2.3	Initial type testing of characteristic's performances	15
5.3	Factory production control and inspection of samples in accordance with a prescribed test plan (see 5.1, a) 1))	15
5.4	Initial inspection of factory and of factory production control (see 5.1, a) 2))	15
5.5	Continuous surveillance and assessment of the factory production control (see 5.1, a) 3))	16
6	Marking and/or labelling	17
6.1	General	17
6.2	Product marking	17
6.3	Product characteristics	17
6.4	"Characteristics/performance identification paper"	17
Annex A (normative) Factory production control		18
A.1	Factory production control requirements	18
A.1.1	General	18
A.1.2	Organisation	18
A.1.3	Control system	18
A.2	Marking	19
A.3	Inspection and testing tables of heat soaked thermally toughened alkaline earth silicate safety glass production	19
A.3.1	Information on Table A.1	19
A.3.2	Production control	20
A.3.3	Product control	20
A.3.4	Use of proxy testing	20

Annex B (normative) Tests for factory production control	24
B.1 Strength measurement	24
B.1.1 Four point bending strength test	24
B.1.2 Optical surface pre-stress measurement	24
B.2 Fragmentation test	25
B.2.1 Requirements	25
B.2.2 Test method	25
Annex C (informative) Provisions for voluntary involvement of third party(ies)	26
C.1 General	26
C.2 Voluntary tasks for third parties	26
C.3 Marking and labelling	26
Annex ZA (informative) Clauses of this European Standard addressing the provisions of EU Construction Products Directive	27
ZA.1 Scope and relevant characteristics	27
ZA.2 Procedure(s) for the attestation of conformity of heat soaked thermally toughened alkaline earth silicate safety glass products	29
ZA.2.1 System(s) of attestation of conformity	29
ZA.2.2 EC Certificate and Declaration of Conformity	31
ZA.3 CE marking and labelling	32
Bibliography	35