DIN EN 15683-1:2014-01 (E)

Glass in building - Thermally toughened soda lime silicate channel shaped safety glass - Part 1: Definition and description

Contents

Page

Foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Glass products 6

5 Fracture characteristics 6

6 Dimensions and tolerances 6
6.1 General 6
6.2 Dimensions and dimensional tolerances 6
6.2.1 Nominal thickness (c) and thickness tolerances 6
6.2.2 Width, flange height and length (sizes) 6
6.3 Shape 7
6.3.1 Flange deviation 7
6.3.2 Squareness of cut, q 8
6.3.3 Tolerances on shape 8
6.4 Flatness 8
6.4.1 General 8
6.4.2 Measurement of overall bow 9
6.4.3 Limitation on overall bow 10

7 Edge working of channel shaped glass before toughening 10

8 Fragmentation test 11
8.1 General 11
8.2 Dimensions and number of test specimens 11
8.3 Test procedure 11
8.4 Assessment of fragmentation 12
8.5 Minimum values from the particle count 12
8.6 Selection of the longest particle 13
8.7 Maximum length of longest particle 13

9 Other physical characteristics 13
9.1 Optical distortion 13
9.2 Anisotropy (iridescence) 13
9.3 Thermal durability 13
9.4 Profile bending strength 13
9.5 Allowable stress 14
9.6 Allowable deflection 14

10 Marking 14

Annex A (informative) Example of particle count 15

Bibliography 18