

DIN EN 14308:2013-04 (E)

Thermal insulation products for building equipment and industrial installations -
Factory made rigid polyurethane foam (PUR) and polyisocyanurate foam (PIR)
products - Specification (includes Amendment A1:2013)

Contents		Page
Foreword		4
1 Scope		6
2 Normative references		6
3 Terms, definitions, symbols, units and abbreviated terms		7
4 Requirements		11
5 Test methods		17
6 Designation code		20
7 Evaluation of conformity		21
8 Marking and labelling		22
Annex A (normative) Factory production control		23
Annex B (normative) Determination of minimum service temperature		27
Annex C (normative) Determination of the aged value of thermal conductivity and thermal resistance		33
Annex D (informative) Additional properties		41
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive		43
Bibliography		51
Figures Figure B.1 -- Dimensions of test specimens		32
Figure C.1 -- Flow chart of the alternative ageing procedures		34
Figure ZA.1 -- Example of CE marking information		50
Tables Table 1 -- Dimensional tolerances		12
Table 2 -- Levels for dimensional stability		13
Table 3 -- Levels for compressive stress or compressive strength		15
Table 4 -- Test methods, test specimens and conditions		18
Table A.1 -- Minimum product testing frequencies		23
Table A.2 -- Minimum product testing frequencies for the reaction to fire characteristics		25

Table C.1 -- Increments for calculating the aged value of thermal conductivity	36
Table C.2 -- Increments for calculating the aged value of thermal conductivity $T_{mean} = - 120\text{ }^{\circ}\text{C}$	36
Table C.3 -- Increments for calculating the aged value of thermal conductivity $T_{mean} = + 10\text{ }^{\circ}\text{C}$	37
Table C.4 -- Increments for calculating the aged value of thermal conductivity $T_{mean} = + 120\text{ }^{\circ}\text{C}$	37
Table C.5 -- Safety increments to be added to the measured accelerated aged value of thermal conductivity	39
Table D.1 -- Test methods, test specimens, conditions and minimum testing frequencies	42
Table ZA.1 -- Relevant clauses	44
Table ZA.2 -- System(s) of attestation of conformity	45
Table ZA.3 -- Assignment of evaluation of conformity tasks for products under system 1	46
Table ZA.4 -- Assignment of evaluation of conformity tasks for products under system 3 or system 3 combined with system 4 for reaction to fire	47